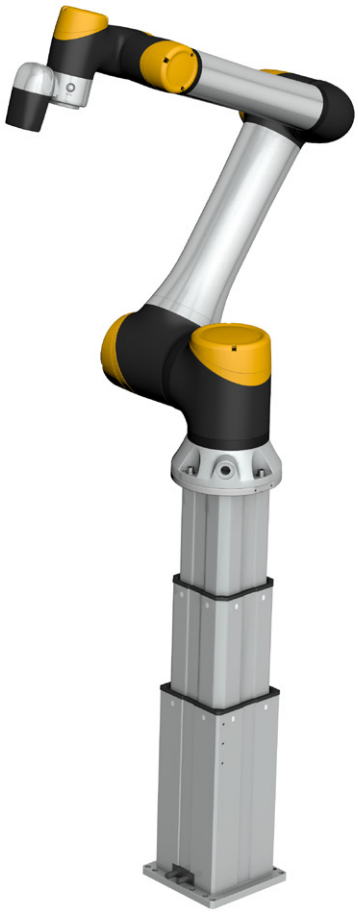
EWELLIX

A Schaeffler Company

Installation, operation and maintenance manual

LIFTKIT-TX



Contents

⚠ WARNING

Please read this manual before installing, operating or maintaining this lifting column. Failure to follow safety precautions and instructions could cause lifting column failure and result in serious injury, death or property damage. Keep this manual nearby for future reference.

1. General information

1.1 Information in this manual

This manual provides important information on how to work with the actuator (also called device or drive) safely and efficiently.

The manual is part of the device, must always be kept in the device's direct proximity and should be available for personnel to read at any time. All personnel working with the device must read and understand this manual before starting any work. Strict compliance with all specified safety notes and instructions is a basic requirement for safety at work.

Moreover, the accident prevention guidelines and general safety regulations applicable at the place of use of the device must also be complied with.

For a better representation of the circumstance of use, the illustrations used are not necessarily to scale and may vary from the actual design of the device.

1.2 Explanation of symbols and signal words

Safety precautions

Safety precautions are identified by symbols and signal words as shown to the right. The signal words indicate the severity of the hazard and the chance it could occur.

Follow these safety precautions and act cautiously in order to avoid accidents, personal injury and damage to property.

These installation instructions describe the setup and operation of LIFTKIT, a vertical lifting axis for collaborative robots.

⚠ DANGER

Indicates a dangerous situation, which will lead to death or serious personal injury, if the precautionary measures are ignored.

⚠ WARNING

Indicates a dangerous situation, which can lead to minor or moderate injury or property damage, if the precautionary measures are ignored.

⚠ CAUTION

Indicates a dangerous situation, which can lead to minor or moderate injury, if the precautionary measures are ignored.

NOTICE

Indicates information considered important, but not hazard-related (e.g. messages relating to property damage).

NOTE

Emphasizes useful hints and recommendations as well as information for efficient and trouble-free operation.

1.3 LIFTKIT designations

LIFTKIT contains a lifting column, a controller and additional accessories enabling easy integration with a collaborative robot. Depending on LIFTKIT typekey chosen, different configurations of these included products are possible (see **Ordering key**).

1.4 Related documents

This instruction manual does not replace the operating manuals of the included products, but adds additional instructions relevant to the setup and operation of the LIFTKIT's system related to collaborative robots.

For general information and safety instructions please refer to installation, operation and maintenance manuals available at **www.ewellix.com/en/support/media-library** about:

- THG-TLG-TLT operating manual: TC-08023-EN
- SCU operating manual: TC-08005-EN
- Vertical axis for any collaborative robots LIFTKIT-TX datasheet: IL-07040-EN

1.5 Target audience

This manual is intended for qualified technical personnel who install and use LIFTKIT in their application. This manual and the corresponding operating manuals should be kept available for reference at all times.

Qualified personnel is able to carry out assigned work and to recognize and prevent possible dangers self-reliantly due to its professional training, knowledge and experience as well as profound knowledge of applicable regulations.

Ordering key

LIFTKIT - □□ - □□□ - □□TX - □□□

Robot

0S	any robot

Stroke

	Stroke	Retracted length	Extended length
500	500 mm	525 mm	1 025 mm
600	600 mm	575 mm	1 175 mm
700	700 mm	625 mm	1 325 mm
800	800 mm	675 mm	1 475 mm
800*	800mm	875 mm*	1 675 mm*
900	900 mm	725 mm	1 625 mm
A00	1 000 mm	775 mm	1 775 mm
B00	1 100 mm	825 mm	1 925 mm
C00	1 200 mm	875 mm	2 075 mm
D00	1 300 mm	925 mm	2 225 mm
E00	1 400 mm	975 mm	2 375 mm

Electrical options

00	24 V DC
11	120 V AC / US cable
22	230 V AC / EU cable
23	230 V AC / CN cable
24	230 V AC / UK cable
25	230 V AC / CH cable

Communication options

TX	TCP/IP converter without safety relays

Column type

601	TLT
620	for large robot

* 620 TLT version is only available in 800 mm stroke, for other strokes, please contact Ewellix

2. Safety

This section provides safety aspects supplementary to the safety aspects described in the relevant operating manuals of the included devices. Failure to comply with the guidelines and safety instructions contained in this manual may result in serious hazards that could cause possible serious injury or death, or damage to the device or equipment.

The listed safety aspects must be reviewed and taken into account in the final application risk assessment prior to the use of LIFTKIT.

2.1 Intended use

LIFTKIT has been designed and built for the intended use as described in the operating manual of the column, with additional intended use defined as

- Lifting of a robot only in push-configuration to extend its operating range.

The LIFTKIT-TX is intended to be used as a component within a customer's own system for resale. The customer is expected to follow all applicable standards when designing and fabricating their own product, such as IEC 60204-1.

Any use that extends beyond the intended use or a use different than the one described above is deemed misuse.

Any type of claims resulting from damage caused by misuse are excluded.

2.2 Functional safety

The LIFTKIT system and its components TLT and SCU, are not functional safety systems compliant with EN ISO 13489-1 or IEC 62061. To integrate LIFTKIT into a functional safety chain, external safety devices have to be added to the overall system.

2.3 Safety mechanisms

The following measures have been integrated in LIFTKIT to reduce the risk of harm or damage

- TLT and SCU have been designed and UL certified according to IEC 60601-1 – Safety of medical devices.
- The column has an integrated mechanical brake that prevents back-driving of the column in case of power loss or motor failure.
- A backup nut is installed to prevent a sudden collapse of the column in case of failure or wear of the nut.
- Pinching risk between the tube sections of the column and the UR attachment plate is minimized. In retracted position, the minimum gap is 40 mm.
- The LIFTKIT's SCU controller has to be connected to the cobot controller safety I/O connection to operate. Activation of the cobot emergency stop will trigger a stop of the LIFTKIT's SCU controller. If the cobot system is turned off, LIFTKIT cannot be operated.
- The LIFTKIT's controller checks the RS232 connection to the cobot controller. If this connection is lost, the column movement is automatically stopped.

2.4 Application notes

- Integration with an emergency-stop is required for its intended use.
- Install emergency stop functions for the column and integrate them into the safety chain of the complete system prior to operating LIFTKIT.
- The emergency stop function has to be connected in such a way that a disruption of the power supply or the activation of the power supply after a power disruption cannot cause a hazardous situation for persons and objects.
- The emergency-stop systems must always be freely accessible.
- To integrate LIFTKIT into a functional safety system with a STO (Safe Torque Off) safe condition, an external safety relay has to be connected to the LIFTKIT controller power supply, triggered by a functional safety function, such as the cobot controler or PLC

Before and during use, the TCP/IP converter shall be protected against:

- liquid ingress,
- foreign objects ingress,
- electrostatic discharges,
- electromagnetic disturbances,
- mechanical disturbances,
- intrusion and tampering.

2.5 Potential risks

The following risks during LIFTKIT operation have to be considered in an application specific risk assessment

- The column does not detect an impact automatically and does not stop movement upon impact. This can lead to:
  - Crushing of a person or an object in the path of the column, causing serious injury or death or property damage.
  - Dynamic impact to a person or an object causing serious injury or death or property damage.
- It is possible that the column movement does not stop at the desired position and the control software does not recognize this
  - Movement of the robot can occur at a different position than intended, causing significant serious injury or death or property damage.

It is strongly recommended to consider the risks associated with the application notes (section **2.4 Application notes**) when integrating the LIFTKIT in an application.

2.6 Stopping behavior

LIFTKIT stops differently depending on the stop mechanism triggered. The following stopping behaviors can occur:

Table 1

Stopping behavior

Stopping mechanism	Stop distance	Stop time	Performance level ISO 13489-1
Power line to SCU controller is cut by customer supplied safety relay rated PLe, Cat.4 (Category 0, LIFTKIT de-energized, uncontrolled stop)	28 mm	750 ms	depends on customer's installation
SCU internal safety stop mechanism (to be connected to robot E-stop by customer)	18 mm	200 ms	not rated

3. LIFTKIT components

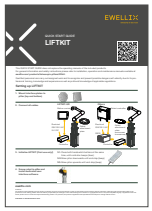
3.1 Scope of delivery

The following enumerated parts are delivered and are depicted in **figure 1.**

- 1 Lifting column TLT
- 1 Control unit SCU16/56/96
- 1 SCU power cable EU/US/CH/CN
- 1 RS232 interface cable M/0133976
- 1 SCU I/O cable M/0133975
- 1 EHA3 operating handswitch
- 1 bottom mounting plate
- 8 M10x40 screws **(1)**
- Quick start guide
- 1 TCP/IP converter
- 1 Ethernet cable
- 1 TCP/IP converter power cable USB A/C
- 1 RS232 to USB serial converter cable

Figure 1

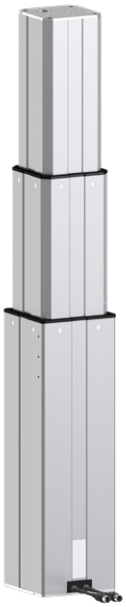
Scope of delivery



Quick start guide

Control unit SCU

TCP/IP converter



Lifting column TLT

Bottom mounting plate

EHA31 operating handswitch

RS232 to USB serial converter cable

(1)

Screws

USB-C power cable

SCU power cable

SCU I/O cable

RS232 interface cable

Ethernet cable

4. Mechanical installation

4.1 Tools required

The following tools are required for the mechanical installation:

- Hex key size 5 and 6
- Screw driver 2 mm

4.2 LIFTKIT mechanical setup

Refer to the numbers in section **3.1 Scope of delivery**, and in the **figure 2** for the preparation of the lifting column:

1. Take the lifting column out of the box.
2. Loosen and remove 4 transport screws (**1**) at the bottom of the lifting column.
3. Attach the bottom mounting plate (**2**) using 4 M10x40 screws on the outer guiding of the lifting column. Ensure a tightening torque of 40 Nm on these screws.
4. Fix the bottom (**2**) plate securely to the ground or a frame using at least four ground fixation holes on the plate (3). It is recommended to maintain the outer aluminium profile of the LIFTKIT to increase its stability.

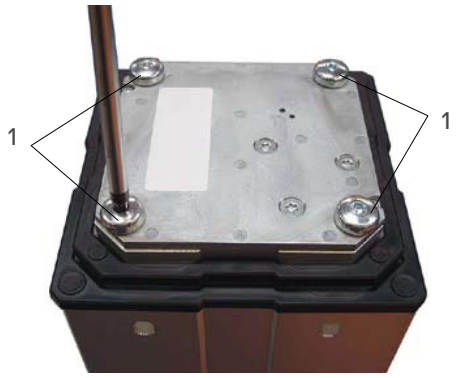
NOTE

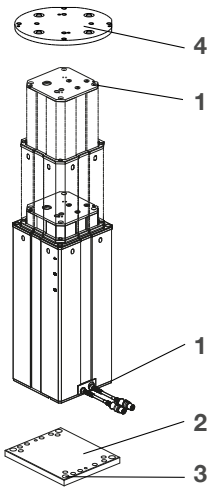
Alternatively, if mounting to a SLIDEKIT, remove the robot attachment plate from the SLIDEKIT and attach the LIFTKIT bottom plate with 8x M6 screws to the SLIDEKIT attachment plate.

5. Loosen and remove 4 transport screws (**1**) at the top of the lifting column.
6. Attach the top attachment plate (**4**) using 4 M10x40 screws on the inner guiding tube.
7. Customer must ensure that the TCP/IP converter (TBox) and the cables are properly secured within their final installation, and is appropriately protected against tampering, mechanical and electrical disturbances, and ingress against liquids and objects. Customer must ensure that the overall installation conforms to IEC 60204-1.

Figure 2

Close up of transport screws (left) and the TLT (right)





1. Transport screws
2. Bottom mounting plate
3. Ground fixations holes
4. Top attachment plate

5. Initialization of LIFTKIT and robot installation

LIFTKIT must be initialized before its first operation. For this, follow the steps below:

1. Connect the LIFTKIT like the following **figure 4**. It is recommended to do the initialization without the robot mounted on the column. The lifting column has to be plugged into port 1 and 2 of the SCU.
2. Override of the emergency stop link. Short-circuit the three wires with the provided clamp as shown in **figure 3**, in order to override the emergency stop link.
3. Press both handswitch buttons simultaneously for about 5 seconds, until the SCU rattles and beeps. Now the column will run at 50 % speed and force.
4. With the help of the handswitch and the buttons move the column downwards until it hits the end position. The SCU controller beeps.
5. With the help of the handswitch and the buttons move the column upwards to the top position until it hits the end position. The SCU controller beeps.

NOTE

The identified end positions are used as virtual limits, which will be approached by soft ramps. After successful initialization the lifting column will move at full speed and full force. If it does not reach its full stroke or continues to beep, then repeat the initialization procedure again.

NOTE

If the system connections are changed, a new initialization may be required.

6. If required, insert the 2 alignment pins on the top plate and press them in (or use a plastic hammer).
7. Align the robot with the alignment pins and fix the robot base with the four screws provided.
8. Undo the temporary emergency stop override from step 2.

Figure 3

Zoom on the safety I/O cable to override emergency stop link with provided clamp

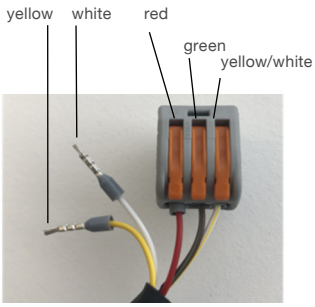
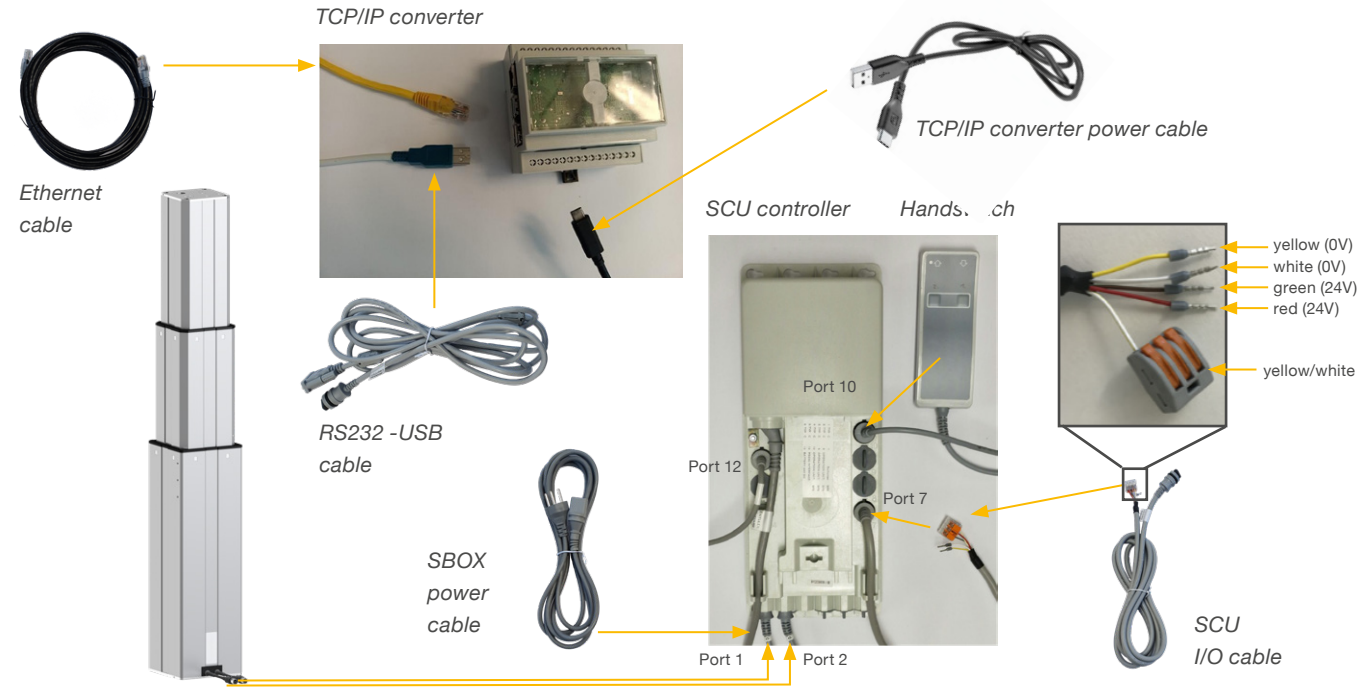


Figure 4

Digital I/O clamp in robot controller

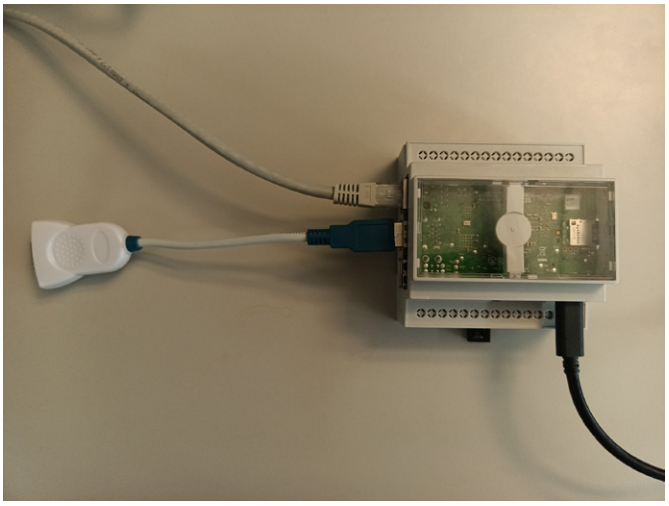


6. Hardware connection TCP/IP converter

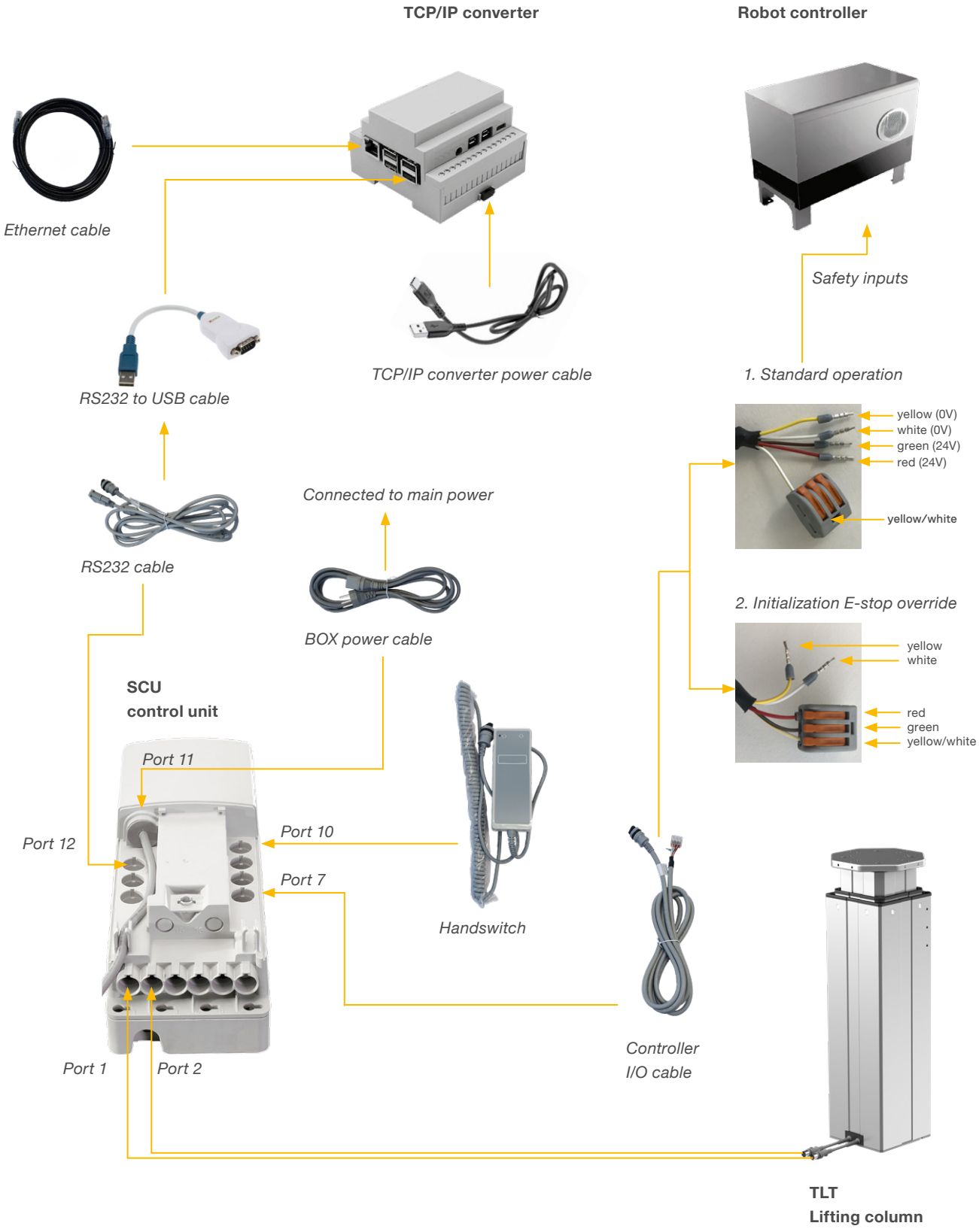
6.1 Hardware connection TCP/IP converter

The TCP/IP converter is used to interface with the SCU and the robot controller. **Figure 5** shows the connections to the TCP/IP converter. A source of stable 5 V DC power in accordance with IEC 60204-1 (with a CE declaration) must be used to power the Raspberry Pi. Plug the USB-C cable into the TCP/IP converter as shown in **figure 5**.

Figure 5



6.2 LIFTKIT connection setup



7. Software operation

7.1 Software connection

The TCP/IP converter is controlled by using string-based TCP/IP commands. It can be controlled by connecting it to a PLC, a robot or a PC using telnet communication with port 50001. The default IP address is 192.168.1.100.

7.2 Messages

Client message

Command	Parameter 1	Parameter 2	Line feed

Server message

Received Command	Acknowledge	Parameter 1	Parameter 2	Parameter 3	Parameter 3	Line feed

Separator and End of line character

As a separator, a comma is used. At the end of a message, a line feed (\n) is used as an end of line character.

Parameters

Parameters are defined for each command. They must be in the right order.

Decimals

All float values are sent with one decimal place.
More decimals will be cut out.

Acknowledge

	Acknowledge	Parameter 1	Parameter 2	Parameter 3	Description
Command ok	OK				Everything is fine
Command not found	NF				Command is not valid
Command not allowed	NA	*see status	*see status	*see status	Command is valid, but not allowed in the current state
Wrong nbr of parameters	WNP	Nbr of min needed parameters	Nbr of max possible parameters		Wrong number of parameters used in the command
Out of range	OOR	Index of parameter	Min	Max	At least one parameter is out of range
Value Error	VE	Index of parameter	Data type		Wrong data type for parameter is used
Execution Error	EF	Error reason			Command and parameters are valid, but execution of the command failed

7.3 Commands

Several commands can be used to communicate with the TCP/IP converter. Consider, that they only work in the allowed state.

Command	Allowed state
moveTo_absolutePosition	Ready
stop_moving	Moving
get_position	Connected, Ready, Moving, Error
get_stroke	Connected, Ready, Moving, Error
get_status	Initialized, Connected, Ready, Moving, Error
set_virtualLimits	Connected, Ready
get_virtualLimits	Connected, Ready, Moving, Error
set_type*	Initialized, Connected, Ready, Error
get_type	Initialized, Connected, Ready, Moving, Error
get_typesAvailable	Initialized, Connected, Ready, Moving, Error

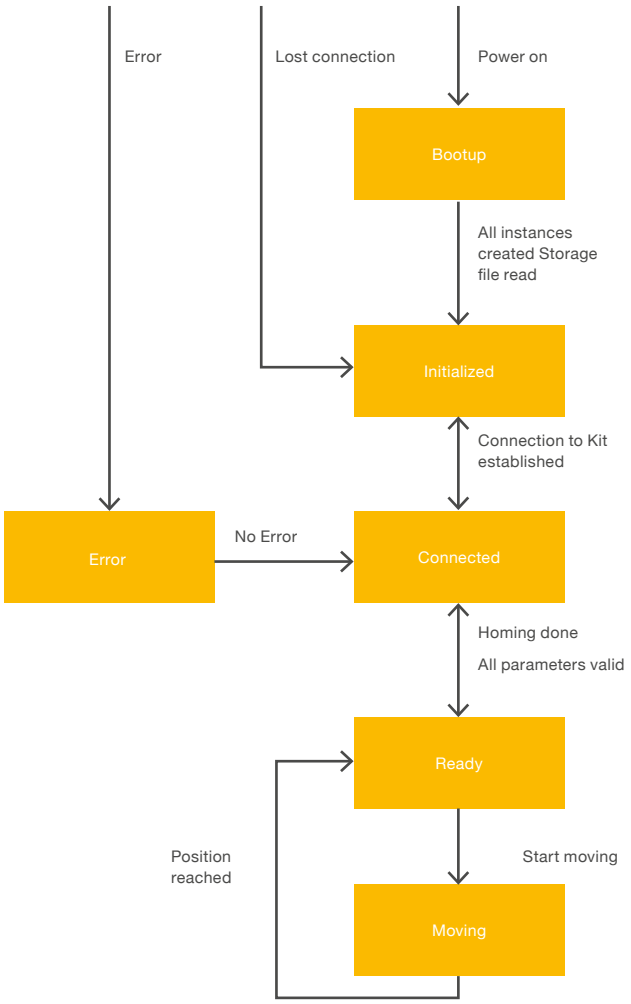
* Virtual limits must be set again after changing the type, then restart.

Get status

For getting the actual status from the TCP/IP converter send: “get_status\n”

As a return you get the actual status in parameter one and a cause in parameter two, if the state is not READY or MOVING.

There are six states, the TCP/IP converter can be in:



Parameter 1	Parameter 2	Description
INITIALIZED	Cause	Liftkit is not connected to the TCP/IP converter or no connection is established
CONNECTED	Cause	Liftkit is connected, but no homing is performed, or Column is not valid
READY		Liftkit is ready to use, but no movement is performed
MOVING		Liftkit is moving to the desired position
ERROR	Cause	An error appeared

NOTE

After primary power is cut to the SCU controller while the Liftkit is not moving, the TCP/IP converter will stand in READY state for a few seconds, because of the capacitors in the SCU controller.

Get stroke

For getting the stroke of the Liftkit send: "*get_stroke\n*"

It returns the max. stroke in [mm] of the Liftkit as a float number with one decimal place.

E.g.: "*get_stroke,OK,600.0*"

Get position

For getting the position of the Liftkit send: "*get_position\n*"

It returns the max. stroke in [mm] of the Liftkit as a float number with one decimal place.

E.g.: "*get_position,OK,250.2*"

Get virtual limits

For getting the virtual limits of the Liftkit send: "*get_virtualLimits\n*"

It returns the minimum and maximum virtual Limit in [mm] of the Liftkit as float numbers with one decimal place.

E.g.: "*get_ virtualLimits,OK,0.0,600.0*"

Set virtual limits

For setting the virtual limits of the Liftkit send: "*set_virtualLimits,[min],[max]\n*"

The limits are in [mm] as a float number with maximum of one decimal place.

E.g.: "*set_ virtualLimits,50.5,450.0*" or "*set_ virtualLimits,40,500*"

If everything is correct, it returns "*set_virtualLimits,OK*"

Move to absolute position

For moving to an absolute position of the Liftkit send: "*moveTo_absolutePosition,[position]\n*"

The position is in [mm] as a float number with one decimal place.

E.g.: "*moveTo_absolutePosition,120.5"* or *"moveTo_absolutePosition,140*"

If everything is correct, it returns "*moveTo_absolutePosition,OK*"

NOTE

This is an asynchronous command. The response indicates that the movement is started. To know when the desired position is reached or if the column really moves, the commands get_ position and get_status needs to be used.

Stop moving

For stopping the movement of the Liftkit send: "*stop_moving\n*"

If everything is correct, it returns "*stop_moving,OK*"

Get type

For getting the actual selected type of the Liftkit send: "*get_type\n*"

It returns the actual type of the Liftkit.

E.g.: "*get_type,OK,LIFTKIT-601*"

Get types available

For getting all available types of the Liftkit send: "*get_typesAvailable\n*"

It returns all available types of the Liftkit. These are LIFTKIT-601 and LIFTKIT-00 for the TLT and LIFTKIT-602 for the CPMT. More types could be followed in the future.

E.g.: "*get_typesAvailable,OK,LIFTKIT-601,LIFTKIT-602,LIFTKIT-00*"

Set type

For setting the type of the Liftkit send: "*set_type,[type] \n*"

E.g.: "*set_type,LIFTKIT-601*"

If everything is correct, it returns "*set_type,OK*"

NOTE

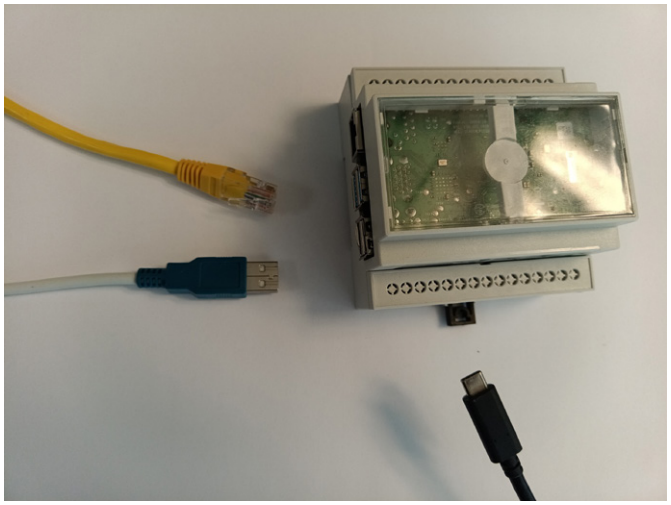
After setting a new type, the TCP/IP converter needs to be restarted and the virtual limits must set again.

7.4 Software update SBOX

Software updates can be done by flashing a new image to the controller SD card.

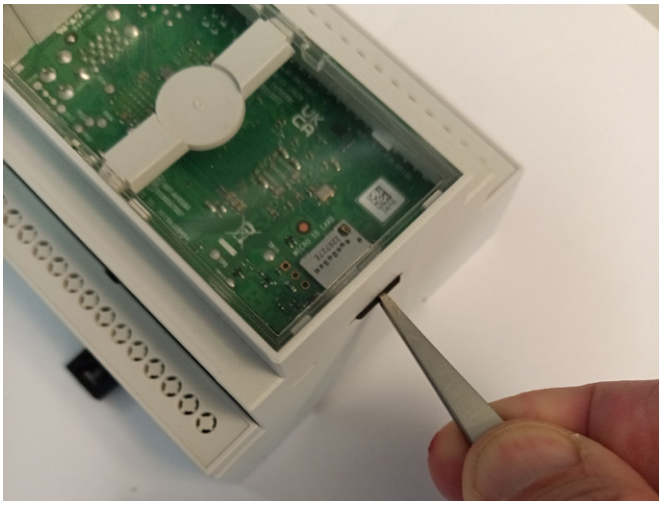
1. Remove all cables attached to the TCP/IP converter (see **figure 6**).

Figure 6



2. Remove SD cad from TCP/IP converter using a small tool like a pliers (see **figure 7**).

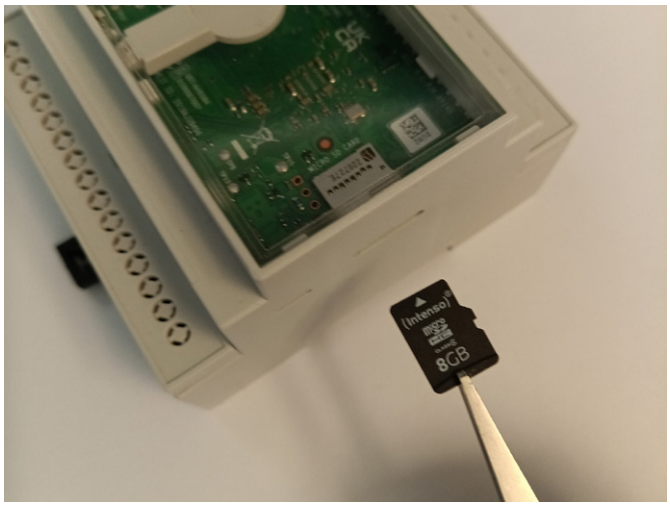
Figure 7



3. Download and install one of these tools:
   - Raspberry imager, from https://www.raspberrypi.org/downloads/
   - balenaEtcher, from https://www.balena.io/etcher/

4. Copy Image on SD card:
   4.1 Place SD card into your laptop
   4.2 Do not format SD card
   4.3 Start Raspberry imager or balenaEtcher
   4.4 Choose Image
   4.5 Select SD Card
   4.6 Start writing process
5. Put SD card back into TCP/IP converter and plug cables back in see **figure 8**).

Figure 8



7.5 TCP/IP converter IP address setting

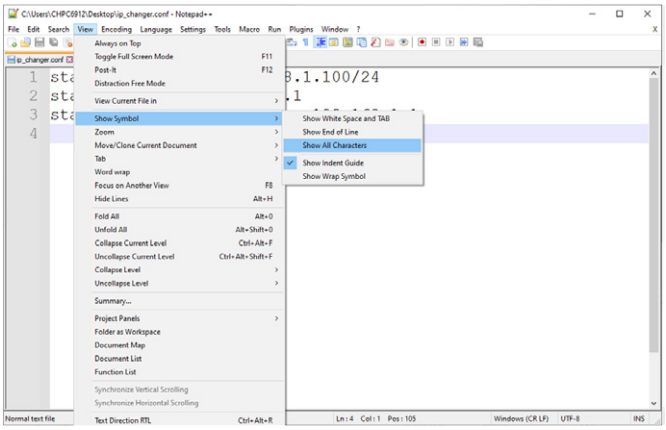
The TCP/IP converte uses a static IP address. The default address is 192.168.1.100.

If you need to set a different IP address, please follow the steps listed below:

1. Create a file called *ip_changer.conf* on your PC. We recommend to use the freeware Notepad++ or similar.
2. nsert the following content:
   static ip_address=192.168.1.100/24
   static routers=192.168.1.1
   static domain_name_servers=192.168.1.1
3. Change the addresses to your needs. Make sure that the */24* stays behind the static IP address.
4. Make all characters visible (see **figure 9**).

Figure 9

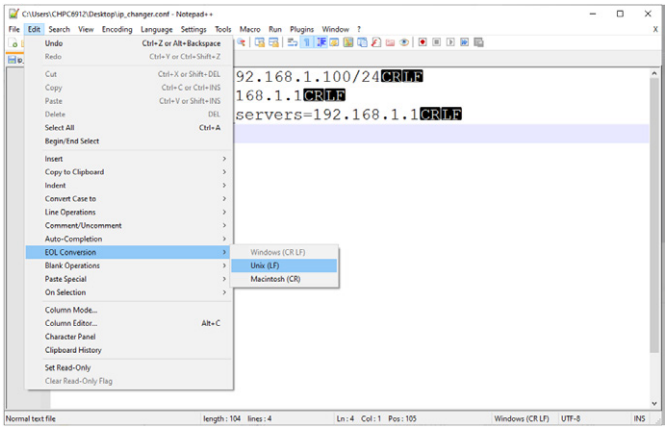
Show all characters



5. Convert the End Of Line into Unix (LF) (see **figure 10**).

Figure 10

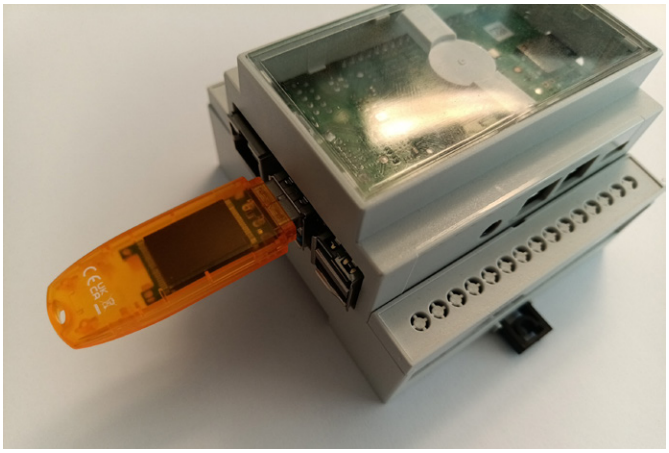
EOL conversion to UNIX (LF) format



6. Save the file on a USB memory stick previously formatted in FAT32.
7. Unplug the power cable from the TCP/IP converter and make sure the light is no longer on.
8. Insert the USB memory stick into USB port (see **figure 11**).

Figure 11

Front view on SBOX with external USB port



9. Plug in TCP/IP converter power supply cable and make sure the light is on..
10. Wait for 5 minutes.
11. Unplug the power cable from the TCP/IP converterand make sure the light is no longer on.
12. Remove the USB memory stick from the USB port.
13. Plug in the power cable to the TCP/IP converter and make sure the light is on.
14. The following empty file will be created on the USB memory stick to confirm the IP address change has been successful:
    update_ip_address_successfull_from_"Name of the USB Stick"

8. Specifications

Operating range extension

- Vertical lifting of the cobot by up to 1 400 mm with compact retracted height
- Robust column design for industrial use, vibration free motion and virtually maintenance free

Plug-and-play solution

- Hardware compatible with small and medium size robot < 50 kg and enhanced version for large robot 50 to 75 kg
- LIFTKIT control through TCP/IP

Cost savings and higher productivity

Cobots combined with Ewellix LIFTKIT provide a cost-effective solution to upgrade an existing assembly shop, moving from a manual handled to a fully automatized line.

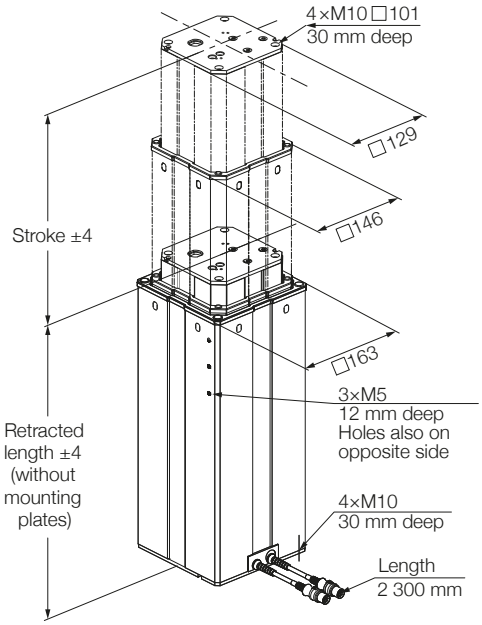
Technical data

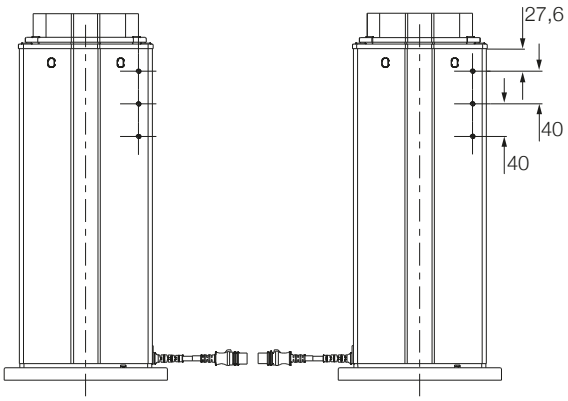
	Unit	LIFTKIT-TX-601	LIFTKIT-TX-620
Column type	–	TLT	TLT
Performance Data			
Max. Push load	N	1 500	1 500
Max. Pull load	N	0	0
Max. static moment	Nm	3 000	3 000
Max. linear speed	mm/s	80	80
Duty cycle	–	10 % (20 % at 500N)	10 %
Mechanical Data			
Screw type	–	Acme screw	Acme screw
Stroke range	mm	500 – 1 400	800
Retracted length (software controlled)	mm	Stroke/2 + 275	Stroke/2 + 475
Weight @ 0 mm stroke	kg	21	26 (stroke 800mm)
Δ weight per 500 mm stroke	kg	1,7	
Robots compatibility	–	Small and medium robot (<50 kg)	Large robot (50–75 kg)
Cable management	–	Threads on column and interface plate to attach cable management	Threads on column and interface plate to attach cable management
Electrical			
Input Voltage/Current for SCU	–	120 V AC / 6,5 A 230 V AC / 3,3 A	120 V AC / 6,5 A 230 V AC / 3,3 A
Input Voltage/Current for TCP/IP converter	–	5 V DC / 3,0 A	5 V DC / 3,0 A
Input frequency	Hz	50–60	50–60
Input Fuse	A	10	10
I/O voltage	–	24 V DC	24 V DC
I/O current	–	max. 10 A not protected	max. 10 A not protected
Emergency stop	–	Connection to robot safety I/O	Connection to robot safety I/O
Communication			
Control interface	–	TCP/IP	TCP/IP
Positioning, repeatability	mm	± 1	± 1
Accessible positions	–	any	any
Feedback	–	Position & Status	Position & Status
Soft start and stop	–	Implemented for smooth operation	Implemented for smooth operation
Environment			
Type of protection	–	IP40	IP40
Ambient temperature	°C	+10 to +40	+10 to +40
Max. humidity	%	85	85
Vibration	–	Stationary industrial environment	Stationary industrial environment

Dimensional drawing

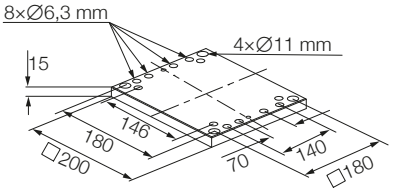
TLT lifting column

TLT Column

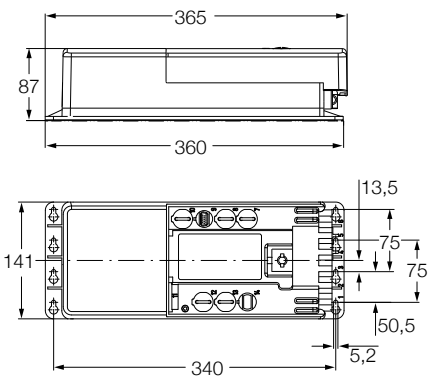




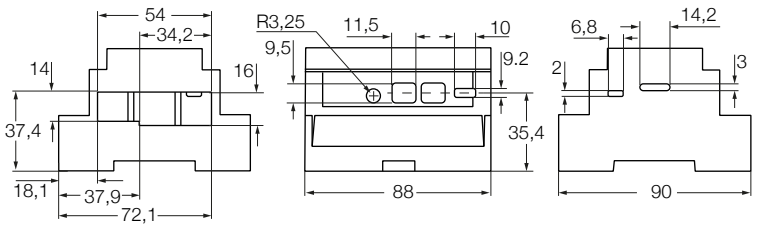
Bottom fixation plate



Controller



TCP/IP converter



9. Appendix

⚠ WARNING

This is the extract of the SCU manual chapter **Safety**. For more information please see **SCU operating manual PUB TC-08005.**

9.1 Safety SCU control unit

This section provides an overview of important safety aspects of installing, operating and maintaining this device.

Disregarding this manual and safety regulations specified therein may result in considerable danger and possible serious injury or death or damage to device or equipment.

The SCU control unit was designed and build in accordance with the latest technical standards and accepted rules.

EU-Conformity is documented with the technical documentation.

9.2 Use

9.2.1 Intended Use

The SCU control unit was designed and built in accordance with the latest technical standards and accepted safety rules.

The intended purpose is described in these instructions.

The authorized use of the SCU control unit is:

“Control up to six actuators for push- or pull loads”.

NOTICE

The control unit can only be parametrized for the actuators of Ewellix. Please contact customer services to find out which actuators are approved for the SCU!

NOTE

For the operations data, please see **IL-06008-Control units** catalogue.

If you use the SCU control unit for any use other that cited, the manufacturer cannot be held the responsibility for defect or damage resulting from this.

It is only intended for interior use and is implemented in medical devices as well as in industrial and construction technology.

Range of environmental conditions:

- Ambient temperature: 5 to 40 °C
- Relative humidity : 5 to 85 %
- Atmospheric pressure: 700 hPa to 1 060 hPa
- Use and operate at an altitude of 3 000 m (MOPP)
- Overvoltage category II
- Pollution degree classification 2.

Product life time

The SCU control unit is designed for a service life of 10 years or at least 100 000 cycles of operation per channel.

User groups

The organization and implementation of the operation manual takes into account the different user groups

To ensure safety, we place requirements on the users of the SCU control unit that must be adhered to under all circumstances. Only persons who meet the requirements are entitled to use the SCU control unit.

We refer to all persons who operate, use, commission the control unit, process it further or pass it on for further processing as user groups. As the requirements of these user groups strongly depend on their role, we distinguish between the following user groups:

The operating authority is the contractual partner of the person doing the further processing or the reseller. They can impose legal conditions on the operating authority when purchasing the control unit. The operating authority ensures that the user is instructed in the authorized use of the equipment.

The processor is the contractual partner of the reseller or the manufacturer. He assembles the control unit into a total device. He is authorized by the manufacturer of the SCU control unit to use the control unit in accordance with the regulations and has the necessary expert knowledge.

The technician has the professional technical training to implement the SCU control unit according to its authorized use. Apart from the chapter on Safety, he is also familiar with the chapter on Special operating modes. He will find the required technical data in the **Appendix** (see **SCU operating manual PUB TC-08005.**)

The reseller forwards the machine. Every other person who uses the SCU control unit we define as an operator. The operator must have read the Safety chapter in this manual

before using the machine. Moreover, he must be instructed about the normal operation by the operating authority.

Types of operation

The SCU control unit is exclusively intended for intermittent operation.

Danger zones

We differentiate between two danger zones that must be observed, depending on user role.

The danger zone covering persons includes, aside from the actual user, third persons as well (other personnel, visitors, patients etc.) In case of injury, the operating authority is responsible.

The danger zone device comes under the user group Executor and Technician and covers the SCU control unit and all the mounted-on elements.

9.2.2 Unintended Use

Any use other that the intended use, or modifications to the device without the manufacturer's written agreement, or operation beyond the technical limits, is considered unauthorized.

See technical operating limits in the technical data of **IL-06008-Control units** catalogue and on the label of the SCU.

NOTE

Any unauthorized use of the device can cause personal injury and property damage. Always adhere to the instructions given in this manual.

The SCU control unit is suitable only for internal use and must not be subjected to weathering, strong UV radiation or explosive atmospheric media. Specific application exemptions are:

- Flammable anesthetic mixture with air
- Flammable anesthetic mixture with oxygen or nitrous oxide
- Increased radiation.

⚠ WARNING

Risk from misuse.

Any utilization of this device beyond its intended purpose may lead to potentially hazardous situations.

Therefore:

- Strictly adhere to all safety precautions and instructions in this operating manual.
- Do not make this device subject to weather conditions, strong UV rays, corrosive or explosive air media as well as other aggressive media.
- Do not modify, retool or change the structural design or individual components of the actuator.
- Never use the device outside of the technical application and operational limits.

9.2.3 Essential performance

Supply electromechanical actuators / pillars by command.

9.3 Responsibility of the owner and processor

The device is designed for commercial applications by its owner or processor. The processor is the contracting partner of the reseller or the manufacturer. The processor installs the device in a complete system (application).

The owner or processor of the system is therefore subject to the requirements of the Occupational Health and Safety Act. In addition to the safety instructions in this manual, the owner or processor must do the following concerning these safety and accident prevention guidelines and environmental protection regulations applicable to the site of the system's installation:

- Inform themselves of applicable industrial safety regulations. They must also determine additional hazards that arise due to the specific working conditions prevailing at the site where the device is installed using risk assessment. The risk assessment must be implemented in the form of work instructions for device operation.
- Confirm that the work instructions created for the system, including the device satisfy current legal requirements and must alter the instructions accordingly.
- Clearly regulate and specify the responsibilities for installation, operation, maintenance, and cleaning.
- Ensure that all employees who deal with the device have read and understood this manual.
- Provide personnel with the required protective equipment.
- Provide training for personnel at regular intervals and inform personnel of the hazards.

In addition, the owner or processors must ensure that the device is in adequate working condition. They must do the following:

- Ensure that the maintenance intervals described in these instructions are complied with.
- Have all safety devices inspected regularly for function and completeness.

9.3.1 Areas of responsibility

Different areas of responsibility, corresponding to the different user groups, arise.

The Operating Authority has the responsibility for the danger zone covering persons and ensures that only authorized and instructed users work with the SCU control unit. He or she is responsible for the following:

- Determining the persons who may use the SCU control unit (authorized persons).
- Instruction of the users.
- Complying with all relevant legal conditions and regulations.

NOTICE

The Operating Authority may only authorize such persons for using the SCU control unit, who conform to the requirements for the user roles.

The processor is responsible for:

- Generation of a CE-conformant operation manual of the device in which the SCU control unit has been integrated.
- Adherence to the safety regulations in accordance with this operating manual.

The technician is responsible for:

- Observing the manufacturer's instructions and the safeset-up of interfaces with other equipment.
- Installation and use of the SCU control unit in accordance with its intended purpose-conformant use.
- Installation of optional modules and connecting cables.

The reseller is responsible for:

- Passing on this operating manual and the SCU control unit to the executor.
- Passing on of a CE-conformant operating manual and the device in which the SCU control unit has been integrated to the Operating Authority.

The operator is responsible for:

- Ensures that nobody is endangered owing to the operation of the SCU control unit.
- Operation of the SCU control unit in normal operation.
- Immediate and appropriate reaction to malfunctions.

9.4 Personnel requirements

⚠ WARNING

Improper installation, operation and maintenance can result in serious injury, death or property damage.

Use only qualified, instructed, or trained personnel (as described below) who have read, understand and follow these instructions.

9.4.1 Qualifications

The following qualifications are specified for different areas of activity listed in this manual:

- An instructed person (operator): Instructed by the customer in an orientation session on the assigned tasks and possible dangers arising from in case of improper behavior.
- Qualified personnel: Based on their professional training, know-how and experience as well as knowledge of the applicable standards and regulations are able to independently perform assigned work activities and to detect and avoid possible dangers.
- Professional electrician: Based on his/her professional training, know-how and experience as well as knowledge of the applicable standards and regulations is able to independently perform work on electrical systems and to detect and avoid possible dangers.
  In addition, the professional electrician has been trained for the special location where he/she works and knows the relevant standards and regulations.

Only persons who can be expected to perform their tasks reliably are permitted as personnel. Persons whose reaction capabilities are impaired, e.g. through the use of drugs, alcohol or medication for example, are not permitted.

9.5 Specific dangers

The manufacturer has constructively, and with protective measures, minimized the effects of existing hazards. Pay attention to the residual hazards and potential countermeasures described and the warnings in the following chapters.

9.5.1 Residual hazards to people, objects and property

Keep in mind the following residual dangers and the possible countermeasures in handling the SCU control unit.

⚠ DANGER

Danger to life caused by electric current.

Touching conductive parts causes a direct danger to life.
Damage to insulation or individual components can cause danger to life.
Therefore:

- In the event of damage to insulation, switch off the power supply immediately and have the defective parts repaired.
- Work on the electrical system must he carried out only by skilled electricians.
- De-energize the machine for all work on the electrical system.
- Before maintenance, cleaning or repair work, switch off the power supply and perform lockout procedures so it cannot he turned on again.
- Do not bridge fuses or make them ineffective. When changing fuses, make sure you use the correct amperage.
- Keep moisture away from conductive parts. If you do not, this can cause short circuit.

⚠ WARNING

Electrical shack hazard

Check the mains voltage corresponds to the nominal values on the product label.

- Ensure that power cables cannot become pinched or damaged.
- Warning regarding electrical shock owing to damaged plugs or damaged network cables. Never touch a damaged network plug or a damaged network cable when the SCU control unit is running, since the SCU control unit is supplied with 120 V AC or 230 V AC.
- Ensure, before you pull a defective plug out of the plug socket, that the SCU control unit is disconnected from the power supply.

⚠ WARNING

Unintended, uncontrollable movement

- Due to a defect of a component, an uncontrollable movement of the connected actuator[s) can occur.
- In worst case RAM or ROM failure can lead to a false or auto motion. This kind of failure has a low failure probability and it occurs in such a way that a motion is started.
- If the button of the hand switch sticks when releasing it and the user doesn't press the button for the opposite direction then an auto motion occurs.

⚠ WARNING

Specific dangers during cleaning or washing the control unit SCU

The control units are designed to comply with IPX4.
The cleaning or washing with water including chemical additives must be pH-neutral. Excessively acidic or alkaline washing water can destroy metal and plastic components of the control unit.
Manually and mechanically operated high-pressure steam cleaners must not be used. Only isopropyl alcohol cleaning agent may be used for disinfecting by manual wiping.
A SCU control unit must never be washed in a washing machine or other equipment. The control unit would be destroyed by the penetration of liquid.
The plastic housing must be checked periodically (every six months) for mechanical damage (cracks).

⚠ WARNING

Injury due to cracks and related openings in the housing of the actuator and/or its accessories:
If the housing is damaged due to stock, breakage or heavy wear, stop using the device and follow the dismantling instructions.

⚠ CAUTION

Please be aware of damage to people or property as the result of incorrect operation. Incorrect operation can endanger people in the danger zone or objects.

- Before pressing a button on the operating device, ensure that you press the right button.
- Take appropriate measures to ensure that the operating device cannot be operated.

⚠ CAUTION

No function is considered as a safe condition.

⚠ CAUTION

The SCU control unit is only suitable for interior applications and must not be subjected to weathering, strong UV radiation or corrosive or explosive air.
The SCU control unit may only be operated when the safety protective cover is mounted.

⚠ CAUTION

Failure of the control unit due to interruption to the mains power or an electronic defect should not pose any hazard to the patient, to the operator or to the servicing personnel.
Ewellix actuators should be operated in accordance with the application specified on the type label.
The nominal data for the actuators and the control unit must be verified at the same time of installation. The ratings on the data should not be exceeded. If this information is disregarded, the actuator and the control unit will be damaged irreparably. Risk of personal injury remains.

⚠ CAUTION
Any overload on the control unit will trip a temperature switch in the mains transformer. After cooling of the transformer, the thermal protector will reset, so the control unit SCU is ready again to control the actuators.

⚠ CAUTION
Electric shock hazard
Take care about damage to the SCU from water sprays. The control unit SCU is splash-proofed according to IPX4. Prevent the SCU from being subjected to water sprays or hosing during the operation time.

NOTICE
Prolonged overload will result in irreparable damage to the control unit.

9.5.2 Specific dangers SCU with batteries

Replacement batteries should only be ordered from Ewellix, since they are a special type. The old batteries must be properly disposed of. The user's maintenance personnel must be given instructions by the ultimate manufacturer on opening and closing the battery compartment lid and on replacing the batteries.

⚠ WARNING
If unintended movements can cause serious injury, additional protective means must be installed to stop or avoid such movements.

⚠ WARNING
Disconnection from the mains power supply will not prevent movement of the actuators in case of an electric defect while batteries are connected.

9.6 Safety equipment

⚠ WARNING
Danger due to malfunctioning safety equipment
For safe operation, be sure all safety equipment is in good working order.
Therefore:
Always check functionality of safety equipment according to the maintenance plan.
Never disengage safety equipment.
Safety equipment may never be by-passed or modified.

Integration in an emergency-stop system required (for certain applications)

⚠ WARNING
Electric shock hazard
The SCU control unit do not have an on/off switch. If required to be switched off, for example in an emergency, the control unit must be disconnected from the power supply. Only this measure will de-energize the control units. Applications where the control units are built in must provide an emergency stop switch or isolation from the power supply on all poles. Additional protective means might be necessary in case of battery options.

The device is only intended for installation into an application or system. It does not have its own operating control elements and does not have an independent emergency-stop-function. Install the device so that it is part of an emergency shut-off system and can be stopped if necessary.

The emergency shut-off system has to be connected in such a way that a disruption of the power supply or the reactivation of the power supply after a power disruption cannot cause a hazardous situation for persons and objects.

The emergency shut-off systems must always be freely accessible.

9.7 Safeguard against restart

To secure the SCU control unit against unintentional restart:

1. Pull the power line plug off the control unit from the main supply.

⚠ DANGER
Life-threatening situation through unauthorized restart
For work in hazard zones, there is a risk that the power supply is turned on without prior authorization. This presents a life-threatening situation for people in the hazard zone.
Therefore:
- Follow the information concerning the safeguarding against re-starting of the power supply in the chapters of **SCU operating manual PUB TC-08005.**
- Always follow the process to safeguard against a restart as described below.

Protect the SCU control unit against restart:

2. Pull the power line plug out of the power outlet.
3. In case the SCU control unit is equipped with a battery, ensure to remove the battery.

9.8 Modification & Information of device

⚠ WARNING

To avoid hazardous situations and to ensure optimal performance, do not make any changes or modifications to the device unless they have been specifically authorized by Ewellix.

9.8.1 Warning labels

For SCU control units no special warning labels are applied.

⚠ WARNING

Danger of injury because of illegible symbols

Over the course of time stickers and decals may become dirty or illegible for various reasons.

Therefore:

- Keep any safety, warning and operation related decals in legible condition at all times.
- Replace damaged decals or stickers immediately.

9.8.2 Information labels & lights

Labels

On the back side of the SCU control unit are two labels (see **figure 13**):

- Type label
- Software parameter label (see **figure 13**).

Figure 12

Location of type label and SCU parameter label

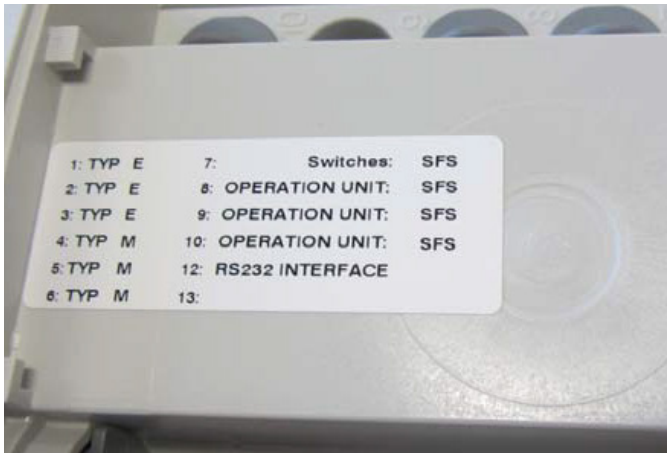
Figure 13

Example “Smart Control Parameter” (SCP-Label)

An additional label (inside, under the case cover, see **figure 14**) shows the socket pin assignment inputs / outputs (linear actuators, telescopic pillars, switches, operating elements, battery, etc.)

Figure 14

Example SCU socket pin assignment



For detailed information about the SCP-label (see **figure 14**) and the corresponding description label of the SCU sockets (see **figure 15**) contact Ewellix business support!

Power indicator light

The indicator light secures the visualization of the readiness of the control unit SCU (see **figure 16**).

NOTICE

The SCU control unit is equipped with a green indicator light LED to indicate ready for normal use.

Figure 15

Power indicator light

In addition to that a LED on the connected operating element (ex. hand switch) shows the status of the functionality and the status about the SCU and the connected actuators and gives (optional) information about the loading capacity of a used battery.

⚠ CAUTION

Push-to-run operation (recommended):

The connected actuators, pillars operate as long as the button on the hand switch is pressed. A green pilot lamp indicates the actuation. The relevant function (up/down) is determined and triggered by the button actuation.

If the actuator does not have signals to indicate operation, depending on the application, it is recommended to have an operational signal installed in the application.

Protective Earth, metal pin

The SCU control units SCU5 & SCU9 are defined as class I devices. These models are connected to PE (protection earth) on side of main supply. This PE is also connected to the metal pin next to the main supply connector (see **figure 17**) on the SCU. This bolt pin can also be used to connect the final application to ground (PE) with a protection earth conductor (green/yellow).

Figure 16

Protective earth, metal pin

At this pin there is a possibility to connect other devices from the applications to earth ground. This can also help in case of improvements with EMC measurements.

NOTE

Take care! The maximum torque for the 6 edge screw is 0,8 Nm.

9.9 Manufacturer's declaration of EMC compliance

This section is only mandatory, if the devices are approved and attended for use in medical applications or environment (according IEC60601-1-2 ed. 4) This chapter shows the results and potential about EMC issues.

9.9.1 Instructions for use

Professional healthcare facility environment

Physician offices, dental offices, clinics, limited care facilities, freestanding surgical centers, freestanding birthing centers, multiple treatment facilities, hospitals (emergency rooms, PATIENT rooms, intensive care, surgery rooms, except near HF SURGICAL EQUIPMENT, an MR system outside a RF shielded room of an ME SYSTEM for magnetic resonance imaging).

Essential performance

The essential performance about the SCU control unit is "supply of electro-mechanic actuators and pillars on command". The risk management (Document L5678,0002) identifies the functions about safety of these control units. All features or functions are performed properly. Unacceptable risks for patients, operators or others are performed and assessed to prevent or reduce harm. The follow points identify and describe the EMC-risks about the SCU control unit according the EMC-measurements:

Warning against the stacking of equipment

⚠ WARNING

Stacked with other equipment

Use of this equipment adjacent to or stacked with other equipment should be avoided because it could result in improper operation. If such use is necessary, this equipment and the other equipment should be observed to verify that they are operating normally.

List of cables, length of cables, accessories

⚠ WARNING

Use of accessories, transducers and cables

The use of accessories, transducers and tables other than those specified or provided by the manufacturer of this equipment could result in increased electromagnetic emissions or decreased electromagnetic immunity of this equipment and result in improper operation

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