

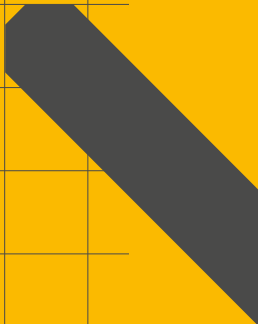
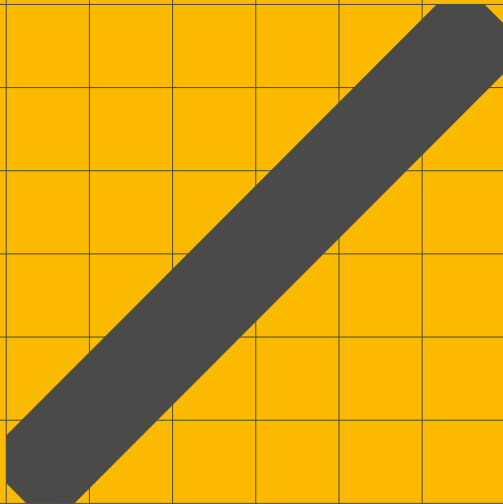
**EWELLIX**

MAKERS IN MOTION

INSTALLATION, OPERATION AND MAINTENANCE MANUAL

# Control unit - SCU





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## WARNING

Read this manual before installing, operating or maintaining this actuator. Failure to follow safety precautions and instructions could cause actuator failure and result in serious injury, death or property damage.

# 1.0 General information

## 1.1 Information on this manual

This manual provides information necessary for the proper and safe installation, operation, maintenance, dismantling and disposal of this pillar (also called device). It is an integral part of the equipment, and must be kept so that it is accessible to personnel.

Before doing anything with this device, personnel must read this manual thoroughly and understand its contents.

Compliance with all specified safety instructions and operating instructions is vital for safe and proper use of this device.

In addition, national and local governmental accident prevention regulations and general safety instructions must be observed in the area where this device is being used.

Illustrations in this manual are intended to facilitate a basic understanding of these concepts and may differ from the actual design.

## 1.2 Explanation of symbols and signal words

### Safety precautions

Safety precautions in this manual are identified by symbols and signal words. These signal words (shown to the right) indicate the severity of the hazard.

Adhere to these safety precautions and act cautiously in order to avoid accidents resulting in personal injuries and damage to the device and the equipment into which it has been installed.

#### DANGER

Indicates a dangerous situation, which will lead to death or serious personal injury, if the precautionary measures are ignored.

#### WARNING

Indicates a dangerous situation, which can lead to minor or moderate injury or property damage, if the precautionary measures are ignored.

#### CAUTION

Indicates a dangerous situation, which can lead to minor or moderate injury if the precautionary measures are ignored.

#### NOTICE

Indicates information considered important, but not hazard-related (e.g. messages relating to property damage).



#### NOTE

Emphasizes useful hints and recommendations as well as information for efficient and trouble-free operation.

## 1.3 Operation manual

Ewellix manufactures state-of-the-art electric actuators, control units and operating equipment.

The purpose of this operation manual is to introduce you, as the user and the entity doing the further processing, to correct utilization and safe use.

For this goal to be achieved, it is essential that you very carefully read the chapter on safety (↳ **2. Safety, page 6**) and follow the instructions in this manual.

### Validity

The instructions in this manual refer to the SCU control unit with the following identification:

- Manufacturer: Ewellix
- Product name: SCU control unit
- Type designation: SCUxx-xxxxxx-xxxx
- Year of manufacture: from 2006
- CE Mark: according to technical documentation
- Serial number: from L04330000

### Target audience and obligation to read

The operating manual is intended for technical personnel and authorized users who use the SCU control unit in their products and work with them. The operating authority determines who is authorized as a user.

We distinguish between different user groups, as the requirements on the users vary, depending on the activity they perform.



#### NOTE

Please note: You can find definitions of user groups along with their corresponding requirements in the chapter on safety (↳ **2. Safety, page 6**). You can assume one or more of these user groups provided you meet the applicable requirements.

The organization and implementation of the operation manual takes into account the different user groups.

### Summary of contents

The operation manual serves as a reference work. The information therein is organized into four task- and theme-related parts:

The **Basic Principles** section gives the basic knowledge that every user should have.

The **Normal Operation** section contains information needed for operating the product under normal conditions, i.e. uninterrupted operation for use according to its intended application.

The **Special Operations** section describes all jobs deviating from normal operation, such as installation, initial start-up, maintenance, fixing faults and doing repairs.

The **Appendix** contains information that the user has to be able to access at any time. This includes information on using the operation manual (indexes) as well as data concerning the product itself (technical data).

### Aids for accessing information

This manual has access aids that make it easier for you to quickly access the desired information:

- You can most easily find all information on a given topic in the Table of Contents, as a result of the task and theme-related organization of the operation manual.
- Information on a specific activity or a special topic can be found most quickly through the Index.
- Within the chapters of the operation manual, you can orient yourself with the help of the margin notes

## 1.4 Organizational measures

If you have any questions that cannot be answered through this operation manual, contact the manufacturer directly.

### Location of the operation manual

The operation manual can only benefit you if you have it available at all times. For this reason, always keep the operation manual where the equipment is being used.

### Manufacturer address Ewellix

Oristalstrasse 97

CH-4410 Liestal

Tel.: +41 / 61 / 925 41 11

Fax: +41 / 61 / 921 37 04

E-mail: actuators.switzerland@Ewellix.com

### Contact address

Your local Ewellix representative.

## 2.0 Safety

This chapter targets all the users of the SCU control unit. It contains information on its safe use and optimal utilization.

### 2.1 Safety program

The safety program from Ewellix spells out who is entitled to use it and the responsibility of individual users.

The SCU control unit was designed and built in accordance with the latest technical standards and accepted safety rules.

EU-conformity is documented with the technical documentation.

#### 2.1.1 Purpose of use of the SCU control unit

The SCU control unit has been designed and constructed for use in accordance with its intended purpose-conformant use. If you use the SCU control unit for any use other than the use described, the manufacturer cannot be held liable for damage that results therefrom.

#### 2.1.2 Intended Use

The authorized use of the SCU control unit is to:

- Control a maximum of six actuators or pillars for pressure or tension-stressed strokes.



#### NOTE

Please note: The control can only be parametrized for the actuators/pillars of Ewellix. Please contact customer services to find out which actuators are approved for the SCU control unit (refer to Manufacturer Address, [L](#) **2 Safety, page 6**).



#### NOTE

Please note: For the operations data, please see the Appendix of this operating manual ([L](#) **SCU, page 22**).

#### 2.1.3 Unauthorized use

Any use other than the intended use without the manufacturer's written agreement or operation beyond the technical limits is considered unauthorized.

The technical usage limits can be found in the appendix to this operation manual, see **page 22** and on the type plate of the SCU control unit.



#### NOTE

Please note: in case of improper use of the SCU control unit, damage to persons and property may result. Always adhere to the instructions of this manual.

#### 2.1.4 User groups

To ensure safety, we place requirements on the users of the SCU control unit that must be adhered to under all circumstances. Only persons who meet the requirements are entitled to use the SCU control unit.

We refer to all persons who operate, use, commission the control unit, process it further or pass it on for further processing as user groups. As the requirements of these user groups strongly depend on their role, we distinguish between the following user groups:

The **operating authority** is the contractual partner of the person doing the further processing or the reseller. They can impose legal conditions on the operating authority when purchasing the control unit. The operating authority ensures that the user is instructed in the authorized use of the equipment.

The **processor** is the contractual partner of the reseller or the manufacturer. He assembles the control unit into a total device. He is authorized by the manufacturer of the SCU control unit to use the control unit in accordance with the regulations and has the necessary expert knowledge.

The **technician** has the professional technical training to implement the SCU control unit according to its authorized use. Apart from the chapter on Safety, he is also familiar with the chapter on Special operating modes. He will find the required technical data in the Appendix.

The **reseller** forwards the machine.

Every other person who uses the SCU control unit we define as an **operator**. The operator must have read the Safety chapter in this manual before using the machine. Moreover, he must be instructed about the normal operation by the operating authority.

### 2.1.5 Types of operation

The SCU control unit is exclusively intended for **intermittent** operation (↳ **Technical data, page 22**).

### 2.1.6 Danger zones

We differentiate between two danger zones that must be observed, depending on user role.

The danger zone covering persons also includes, in addition to the actual user, third **persons** (other personnel, visitors, patients etc.). In case of injury, the operating authority is liable.

The danger zone device comes under the user group Executor and Technician and covers the SCU control unit and all the mounted-on **devices**.

### 2.1.7 Areas of responsibility

Different areas of responsibility, corresponding to the different user groups, arise.

The **Operating Authority** has the responsibility for the danger zone covering Persons and ensures that only authorized and instructed users work with the SCU control unit. He or she is responsible for the following:

- Determining the persons who may use the SCU control unit (authorized persons)
- Instruction of the users
- Complying with all relevant legal conditions and regulations



#### NOTE

Please note: The Operating Authority may only authorize such persons for using the SCU control unit, who conform to the requirements for the user roles.

The **processor** is responsible for the following:

- Generation of a CE-conformant operation manual of the device in which the SCU control unit has been integrated
- Adherence to the safety regulations in accordance with this operating manual

The **reseller** is responsible for the following:

- Passing on **this operating manual and the SCU control unit to the executor or the**
- **Passing on of a CE-conformant operating manual and the device in which the SCU control unit has been integrated to the Operating Authority.**

The **technician** is responsible for the following:

- Observing the manufacturer's instructions and the safe set-up of interfaces with other equipment.
- Installation and use of the SCU control unit in accordance with its intended purpose-conformant use
- Installation of optional modules and connecting cables

The **operator** ensures that nobody is endangered owing to the operation of the SCU control unit. He or she is, in particular, responsible for:

- Operation of the SCU control unit in normal operation
- Immediate and appropriate reaction to malfunctions

### 2.1.8 General safety notice

The SCU control unit is only suitable for interior applications and must not be subjected to weathering, strong UV radiation or corrosive or explosive air (see Ambient conditions, ↳ **Technical data, page 22**).

The SCU control unit may only be operated with the safety protective cover closed.

## 2.2 Other hazards

The manufacturer has constructively, and with protective measures, minimized the effects of existing residual hazards. Pay attention to the residual hazards and the potential countermeasures given in the following chapters.

### Residual hazards to people, objects and property

Keep in mind the following residual dangers and the possible countermeasures in handling the SCU control unit:

#### WARNING

Warning regarding electrical shock owing to damaged plugs or damaged network cables. Never touch a damaged network plug or a damaged network cable when the SCU control unit is running, since the SCU control unit are supplied 120 V AC or 230 V AC.

- Ensure, before you pull a defective plug out of the plug socket, that the current fuse is cut off.
- Check the power cable regularly for damage.

#### CAUTION

Take care not to damage the SCU control unit from waterjets. The SCU control unit is protected against spraying water according to IPX4, but not against water jets. Prevent the SCU control unit from being subjected to water jets.

#### CAUTION

Please be aware of damage to people or property as the result of incorrect operation. Incorrect operation can endanger people in the danger zone or objects.

- Before pressing a button on the operating unit ensure that you press the right button.
- Take appropriate measures to ensure that the operating unit can not be operated unintentionally.



# 3.0 Construction and function

This chapter targets all the users of the SCU control unit. It shows its construction and explains its function.

## 3.1 Construction

The following figures will give you an overview of the SCU control unit, its connections and operating devices.

### Overall view and connections SCU control unit

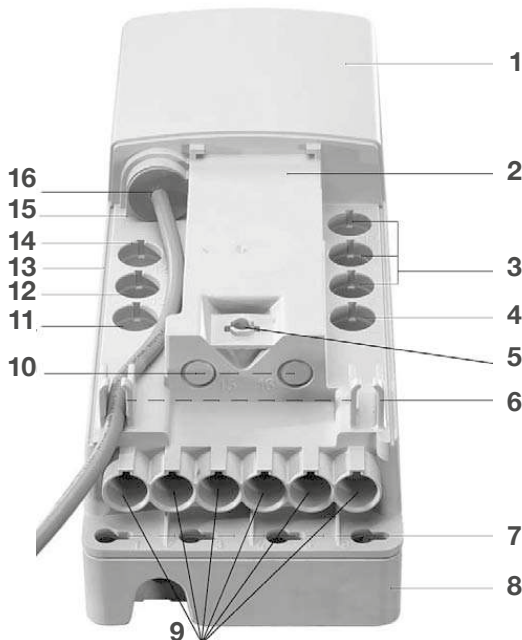


Fig. 3-1 Overall view SCU control unit from above with under-floor rechargeable battery, without safety protective cover (in image: DC design with connection cable)

1. Housing
2. Space for software data label
3. Connection for operating elements (sockets 8, 9, 10)
4. Connection for 4 external end switches (socket 7)
5. Fastening for safety protective cover
6. Cable guides
7. Installation holes (4)
8. Under-floor rechargeable battery
9. Connection for operating actuators and pillars (sockets 1 to 6)
10. Not occupied (sockets 15, 16)
11. Not occupied (socket 14)
12. Optional rechargeable battery connection (socket 13)
13. Operational voltage indicator (not visible on this image)

14. Communication interface (socket 12)
15. Operational earthing bolt (not visible on this image)
16. Mains connection or connection for source of DC voltage (socket 11)



17. Safety protective cover
18. Locking button for safety protective cover

Fig. 3-2 Side view with under-floor rechargeable battery and closed safety protective cover

### Operating elements

Following operating elements are suitable for the SCU control unit:

- EHA 3, manual switch
- STJ, foot switch
- STE, table switch

## 3.2 Function

The description of the function will make it possible for you to understand the tasks of the SCU control unit, its operating devices and its options.

### NOTE

Please note: Please note that the functions, plug layouts and options of the control unit are configured ex-works according to the requirements and cannot be changed subsequently.

### 3.2.1 Functional principles

The principle of functioning of the SCU control unit is based on controlling a maximum of six connected actuators/pillars units. The functions present in the control program are actuated by means of manual switches or other operating devices. The SCU control unit is configured by the manufacturer.

The SCU control unit must be equipped with one operating device and at least one actuator/pillar unit. The DC design requires a source of DC voltage.

The **operating voltage indicator** (↳ **position 13, Fig. 3-1, page 9**) indicates whether the device is being supplied energy.

In the standard configuration the SCU control unit is **fail-safe**. Here the device checks **safety**-relevant electronic system parts and if a defect occurs moves to the safe status in which no actuator movements are possible until the defect has been removed (↳ **6.1 Malfunctions, page 18**). The maximum error tolerance period is one second.



#### NOTE

Please note: If a connected actuator/pillar does not have an internal end switch or an internal thermo-switch this reduces the system's failsafe system. Actuators/pillars without internal end switches are switched off with over-current. If an actuator/pillar does not have an internal thermo-switch and there is a defect, the actuator/pillar could overheat and be damaged.



#### NOTE

Please note: The system's failsafe mechanism is reduced if an operating unit without failsafe is connected.

The SCU control unit has **functional single error security**, i.e. the operation of the SCU control unit is monitored. Apart from a few exceptions this also affects all the functions of the SCU control unit.

Only for DC design: A smoothed power unit can be used as a **DC voltage source**. But it must be noted that during operation (actuator/pillar is moving) the nominal voltage permitted for the drives may not be exceeded (please note the other details in the annex). (↳ **Technical data, page 22**).

The **safety protective cover** protects the cable connections from being pulled out accidentally.

The SCU control unit has a **lock function**. When using an appropriate operating unit with corresponding functional buttons it is possible to lock or release individual control unit functions. The signal is passed on to the control unit - the lock function of the SCU control unit takes on the locking or

unlocking function. This ensures that there is no risk from several operating devices used at the same time. If necessary locked functions are indicated by a yellow LED.

The software with its integrated **over-current cutoff** switches off the SCU control unit in case of overload and protects the connected actuator/pillar units. The factory must parameterize the appropriate power-down values for the connected actuator/pillar.

The software with integrated **overtemperature protects** several components from overheating by stopping the running of the actuators and thus prevents the control units from being damaged.

## 3.3 Options and accessories

### Options

Options can be recognized from the type designation on the type plate.

The SCU control unit may be fitted with a **battery connection** (↳ **item 12, Fig. 3-1, page 9**) or a pre-installed under-floor battery. The unused battery connection is equipped with a sealing stopper by the factory. Rechargeable batteries are available as accessories (↳ **Accessories, page 11**).



#### NOTE

Please note: without an external battery the connection socket must be equipped with the factory-supplied sealing stopper for IPX4 protection to be guaranteed. Please note the special requirements for handling rechargeable batteries. Only batteries authorized by the manufacturer may be used.

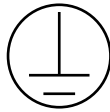
The connection for the **end switch** is available for all versions of the SCU control unit. But this option must be set by the manufacturer in the factory. Here the end switches can take on various functions. The connection socket is equipped with a sealing stopper by the factory.



#### NOTE

Please note: without an end switch the connection socket must be equipped with the factory-supplied sealing stopper for IPX4 protection to be guaranteed.

SCU5/SCU9: protection class I; three-core mains supply cable with **ground terminal** on the housing (↳ **position 15, Fig. 3-1, page 9**). Marked with the following signal:



SCU16: functional earth terminal on the housing (↳ **position 15, Fig. 3-1, page 9**). Marked with the following signal:



### Accessories

The authorized batteries<sup>1)</sup> or under-floor **batteries** are screwed to the underside of the SCU control unit. The SCU control unit can only be operated with a battery if the corresponding option has been selected (↳ **3.3 Options and accessories, page 10**).

In addition to the hand switch other operating units are available as accessories on request from a reseller. The operating units create a function in the control unit. The function depends on the type of control unit (parameterization) and usually allows the actuator/pillar to move in or out.

The **operating units** are not contained in the supply schedule and must be ordered separately. Only operating units that have been authorized for the SCU control unit can be used<sup>2)</sup>.

Order the **mains cable** with the plugs that are correct for your country and the appropriate protective class for your unit. In order to guarantee the protective class of the SCU control unit it is only permitted to use original Ewellix mains cables with the label ZKA-160xxx-xxxx.

The connection cable is provided for the DC version.

<sup>1)</sup> Authorized batteries can be ordered from the reseller.

<sup>2)</sup> If the SCU is to be operated by a super-ordinate control unit, the control unit must be configured as appropriate. Please refer to the manufacturer on this matter.

# 4.0 Normal operation

This chapter is directed at the user groups operator and operating authority. It contains all the information that is required for the safe and problem-free use of the SCU control unit in normal operation.

In normal operation the SCU control unit analyses signals from one operating device in order to actuate the printing or stroke movements with the appropriate actuator/pillar.

## 4.1 Preconditions for operation

The SCU control unit controls one to six actuator/pillar units. The safety protective cover must be closed and the power supply ensured (energy supply lamp glows). The optional **rechargeable battery** facilitates **operation** without connection to the power supply (↳ **3.3 Options and accessories, page 10**).

The rechargeable must be adequately charged for using it. The following table operation gives you an overview:

Tab. 4-1 Status of the rechargeable battery in various operating modes with the corresponding LED indicator.

Operating mode	LED indicator	To be carried out by
Control powered by mains or DC feed	Lights up green	full
Control feed separately from mains via rechargeable battery	Flashes green.	charging mode
	Lights green when you press a button on the operating unit	full
	Lights orange when you press a button on the operating unit; an acoustic signal also rings for 5 s.	weak, a full stroke with an actuator/pillar drive is still possible (approx. 2 minutes)
	Flashes orange when you press a button on the operating unit; an acoustic signal also rings	very weak, only one movement in counter-load direction possible

### Check the following points and ensure that

- no cable is squashed during operation
- installation is completed correctly

- all operating units are in the proper locations
- no people are located in the danger zone
- the system is initialised (↳ **5.3 Initial start-up, page 16**)
- the function check is done (↳ **Function check, page 17**)

## 4.2 SCU control unit powering on

### ⚠ WARNING

Warning regarding electrical shock owing to damaged plugs or damaged network cables. Never touch a damaged power plug or a damaged power or mains cable when the SCU control unit power is running, since the SCU control unit power are supplied 120 V AC or 230 V AC.

- Ensure, before you pull a defective plug out of the power socket, that the current fuse is cut off.
- Check the power cable regularly for damage.

### ⚠ CAUTION

Please be aware of damage to people or property as the result of incorrect operation. Incorrect operation can endanger people in the danger zone or objects.

- Before pressing a button on the operating unit ensure that you press the right button.
- Take appropriate measures to ensure that the operating unit can not be operated unintentionally.

The preconditions for operation must be fulfilled (↳ **4.1 Preconditions for operation, page 12**). Operation takes place using an operating device (↳ **3.3 Options and Accessories, page 10-11**).

### 📌 NOTE

Please note: You can move the actuator units in and out by pressing the appropriate button on the operating unit. If the movement does not stop as soon as you release the button you must press the button for the opposite direction immediately to stop it.

### 📌 NOTE

Please note: The connection to the operating unit (5 V DC) and the actuator unit (24 V DC) is made via safety low voltage.

## 4.3 SCU control unit shutting down

1. Shut the SCU control unit down by pulling the plug of the control unit from the power socket.

## 4.4 Operating processes

### Process: Move drives synchronously

Responsibility: Operator

Requirements:

- Parameterize SCU control unit appropriately
- Drives of the same type
- Establish preconditions for operation

Control several drives synchronously using the SCU control unit operating unit.



#### NOTE

Please note: If the drives are not of the same type the synchronous movement is not guaranteed. The synchronization is undertaken by analyzing the pulse generator signals that are integrated into the drives.



#### NOTE

Please note: The SCU control unit compensates for different drive speeds that occur for example at different loads by supplying the faster drive with less power (PWM regulation).



#### NOTE

Please note: If a drive is overloaded all the drives assigned this function stop immediately. If the maximum total power for the SCU control unit is exceeded all drives stop.



#### NOTE

Please note: The drive synchronization (speed regulation) is not secure against single errors. The drives are stopped by releasing the function button and this also works if an error occurs.

### Process: Save memory positions

Responsibility: Operator

Requirements: Suitable operating device

1. Move all drives to the desired position.
2. Press the save button and the desired memory button within the next two seconds



#### NOTE

Please note: The current stroke for all connected and initialized drives is saved in the control unit. The control unit accepts this process with a short beep.



#### NOTE

Please note: The control unit can manage up to 3 memory positions with our operating device.



#### NOTE

Please note: After the memory positions have been saved, you must check them. To check the saved position it is necessary to move all drives away from the saved position. Then move them to the memory position (see following process).

### Process: Move to memory positions

Responsibility: Operator

Requirements: Suitable operating device

1. Press the relevant memory button until all connected and initialized drives are at the saved position



#### NOTE

Please note: Drives that reach the correct stroke measurement stop independently.



#### NOTE

Please note: At high loads for several drives the SCU control unit may stop as a result of the high total power.

2. If the maximum total power is exceeded: Move the most loaded drives individually in the load direction via the desired stroke measurement.

- 2.1. Then press the memory position button. The drives now move with lower total power against the direction of the load until they reach the relevant memory position.



#### NOTE

Please note: Blocked, not initialized or missing drives are not considered when moving to memory positions.



#### NOTE

Please note: Moving the drives to memory positions is not secure against single errors. The drives are stopped by releasing the function button and this also works if an error occurs. Even if an error occurs, only the drives that are assigned this function move.

# 5.0 Special operations

The following chapters are part of the special operations:

- **5.2 Installation and connections**
- **5.3 Initial Start-Up, page 16**
- **6. Maintenance, Clearing Malfunctions, Repairs, page 18**
- **7. Removing from service, dismantling and disposal, page 21**

## Installation and initial start-up

This chapter is intended for technicians and those doing the further processing. It contains all the information that is required for the erection, connection and commissioning of the SCU control unit.

## 5.1 Preparation

Good preparation is part of efficient installation and start-up. This includes, among other things, clarifications regarding the locations and the preparation of the energy supply.

### Transport



#### NOTE

Please note: The control unit must be examined for cracks in the housing when it is delivered. Immediately report any transportation damage that is found in writing to the freight-forwarding company and the manufacturer (↳ **1.4 Manufacturer Address, page 5**).

The SCU control unit is delivered packed as one unit in a cardboard box or in palettes.

Entrust a freight forwarder with the dispatch of the SCU control unit.

Prepare the SCU control unit for transport as follows:

1. Dismantle the SCU control unit (↳ **7.2 Dismantling, page 21**).
2. Pack the SCU control unit carefully.



#### NOTE

Please note: You will find weight, dimensions and the environmental requirements in the technical data in the appendix (↳ **Technical Data, page 22**).

### Check the supply schedule

The SCU control unit consists of:

- a complete control unit

- with safety protective cover
- DC design with connection cable
- 2 sealing stoppers (pre-assembled by factory; Art. ZDV-160307-0008)
- 3 or 4 (with optional rechargeable battery connection) sealing stoppers (preassembled by factory Art. ZDV-160308-0015)
- optional 1 under-floor rechargeable battery

### Power supply

The SCU control unit only requires electrical energy for operation. Observe the connection values in the appendix of this manual (↳ **Device Data, page 22**).

## 5.2 Installation and connections

The mounting and alignment of the SCU control unit, as well as the interfaces and connections are shown in the following sections.

### Mounting and alignment

The following points must be kept in mind as regards the erection and alignment of the SCU control unit.

#### Make sure that

- the mains plug of the connection cable remains accessible at all times,
- the mains, DC and rechargeable battery cables can not be bent or squashed.
- the connecting cables to the actuators cannot get crushed or squashed.
- the SCU control unit is set up on a level surface (if the casing is bent during setup the IP protection is no longer guaranteed)
- the SCU control unit is set up properly and can not loosen itself through impacts and vibrations.

### Interfaces and Connections

#### ⚠ CAUTION

Warning regarding damage to the control unit owing to tilted plugs or damaged cables. Ensure that the plugs remain freely accessible and all cables remain safe and hidden.



You can find the nominal values in appendix (↳ **Technical Data, page 22**). Check the following interfaces and connections and carry out the following processes:

1. Carry out the connect the operating device(s), **page 17** process.
2. Carry out the connect the actuator/pillar unit(s), **page 17** process.
3. Carry out the connect the mains cable to the control unit, **page 17** process.
4. Optional: carry out the connect end switches, **page 17** process.
5. Optional: carry out the connect rechargeable battery, **page 16** process.
6. Carry out the mount the safety protective cover, **page 16** process.
7. Follow the warnings on the type plate.
8. Protection class I unit: carry out the connect ground wire, **page 16** process.
- 9a. For AC design: Insert the mains cable plug into the mains power socket.
- 9b. For DC design: Close the stranded wires of the DC cable to a suitable voltage source (DC feed must be protected against short-circuiting etc.). Polarity: red + and blue -.

#### Process: Connect the operating device(s)

1. Connect the HD15 plug of the operating device carefully and in the correct position to the corresponding socket of the SCU control unit (↳ **item 3 in Fig. 3-1, page 9**).
2. Check that you have used the correct connection socket.

Comment: Please note the additional instructions in section **Accessories, page 11**. The IPX4 protection is only guaranteed if the connecting sockets not being used are closed with a sealing stopper.

#### Process: Connect the actuator unit(s)

Requirements: Only actuators with two hall encoders that have been approved by the manufacturer may be connected. Contact customer service (↳ **Manufacturer Address, page 5**) to ensure that the actuator unit used for this control unit is permitted.

1. **Plug in the plug of the actuator in the corresponding connecting socket of the SCU control unit (↳ Figure Fig. 3-1, page 9).**
2. **Check whether the letter on the label clip on the actuator matches the letter on the data label (↳ position 2 of Fig. 3-1, page 9) of the corresponding socket.**



#### NOTE

Please note: Incorrectly inserted drives can be damaged.

#### Several drives of the same type: Insert the correct drive for the desired function.



#### NOTE

Note: Motor cables may not be extended so as not to have a negative effect on the pulse generator signals.



#### NOTE

Note: The IPX4 protection is only guaranteed if the connecting sockets not being used are closed with a sealing stopper. Two sealing stoppers are part of the supply schedule.

#### Process: Connect the mains cable to the control unit

Requirements: see **Technical Data, page 22** chapter for the permitted values.

1. Insert the country-specific mains cable (↳ **Accessories, page 11**) in the correct direction in the corresponding connection socket of the SCU control unit.

#### Process: Connect end switches

Requirements: The corresponding option must be factory. Remove the sealing stoppers.

Tools: To ensure safe operation only use forced-open contacts. Closing contacts are required to provide movement.

1. Plug in the plug of the actuator in the corresponding connecting socket of the SCU control unit.



#### NOTE

Please note: A diagram of the end switch connection is found in the appendix (↳ **Plans and diagrams, page 22**).



#### NOTE

Please note: A diode is required to check the line to the end switches (initial defect safety). If parameterized appropriately 24 V DC signals (e.g. SPS) can be processed by the SCU control unit.

#### Process: Connect rechargeable battery

Requirements: Optional rechargeable battery connection must be available (↳ **Options, page 13**). Remove the relevant sealing stoppers.

1. Fix the rechargeable battery to the control unit.
  - 1.1a. Under-floor rechargeable battery: Screw the under-floor rechargeable battery to the underside of the SCU control unit.
  - 1.1. Other permitted rechargeable battery packages: Screw the rechargeable batteries in the right direction to a suitable location.

2. Check the plug of the rechargeable battery for damage.



**NOTE**

Please note: Bent plug pins could result in a short circuit and damage the battery.

3. Plug in the battery plug in the corresponding connecting socket of the SCU control unit.

**Process: Mount the safety protective cover**

Requirements: All plugs required are connected and all unused connections blocked with sealing stoppers.

1. Plug the safety protective cover to the rear side of the device SCU control unit till the fastening of the safety protective cover meshes.



**NOTE**

Please note: If it is not possible to place the safety protection cover properly the plugs may not be inserted properly.



**NOTE**

Please note: You can remove the safety protective cover only with a tool (↳ 7.1 Shutting down, page 21).

**Process: Connect ground wire/ Functional earth terminal**

Requirements: Only for SCU5/SCU9 (ground wire) and SCU16 (functional earth terminal)

1. Connect the cable shoe to the earth connection using the nut from the ground wire screw.



**NOTE**

Important: The ground wire must be firmly connected with an adequately small contact resistance that should under no circumstances come loose.



**NOTE**

Important: The nut may not be tightened too much because this could cause damage to the housing and the IPX4 protection could no longer be guaranteed. The 1-2 Nm torque should not be exceeded.

**Installation**

**WARNING**

Warning regarding electrical shock owing to damaged plugs or damaged network cables. Never touch a damaged network plug or a damaged network cable when the SCU control unit is running, since the SCU control unit are supplied 120 V AC or 230 VAC.

The SCU control unit must be screwed with the application. Fix the control unit such that the minimum of four fixing screws required can not loosen and slip through the screw holes.

## 5.3 Initial Start-Up

Before you make the SCU control unit operational, carry out the installation inspection.

**Installation inspection**

Check the following points before the initial start-up:

- Operating device connected (↳ **Connect the operating device(s), page 17**)
- Actuator unit connected (↳ **Connect the actuator unit(s), page 17**)
- Connect the mains cable to the control unit (↳ **Connect the mains cable to the control unit, page 17**)
- Optional: End switches connected (↳ **Connect end switches, page 17**)
- Unused connecting plugs closed with stopper plugs (↳ **Connect the actuator unit(s), page 17**)
- Safety protective cover installed (↳ **Mount the safety protective cover, page 17**)
- For AC design: Energy supply to mains plug guaranteed
- For AC design: Mains cable connected
- For DC design: DC cable connected to appropriate DC voltage source
- Free access to the mains plug ensured
- Operating voltage indicator lights up



**NOTE**

Please note: Ensure that all unoccupied connection sockets that are not equipped with an appropriate plug have a sealing stopper. Otherwise IPX4 protection cannot be guaranteed.

**Commissioning**

After the installation inspection, you must carry out the system initialization and a comprehensive function check.



**NOTE**

Please note: Ensure that the plugs for the operating units and the end switches are identical. Ensure they are working properly by undertaking the function check.

**Process: Initialize system**

Responsability: technicians and those doing the further processing

1. Move all drives connected to the SCU control unit to the zero value.



**NOTE**

Please note: The zero value varies with the drive type. For pressurized drives the zero value is usually at the bottom.



Test the initialization by moving all drives.

2. Beep sounds: Select the zero position again.

**NOTE**

Please note: The SCU control unit has a relative route measurement system that is undertaken by counting the drive pulses. To initialize the route measurement system the drives must be moved to the zero position.

---

**NOTE**

Please note: On delivery the motor outputs on the SCU control unit are not initialized. When moving drives that have not been initialized a beep sounds for 3 seconds. The drives then only move at half speed and the power limitation is reduced to half. In addition certain functions are ignored.

---

**NOTE**

Please note: Depending on the parameterization, it is possible to add or remove an actuator after the first initialization. Connect or disconnect the corresponding actuator to the SCU control unit and initialize the system manually (→ [page 19](#)).

---

### Process: Carry out function check

Responsibility: technicians and those doing the further processing

Requirements: Newly installed system

1. Whenever the system is initialized carry out a comprehensive function check.
2. Using the function check test correct operation and check that all operating unit functions operate correctly.

**NOTE**

Please note: The plugs for the operating devices and end switches are identical. The function check ensures that they are correctly connected.

---

**NOTE**

Please note: Check the process Initialize system manually, [page 19](#).

---

Then you can commission the SCU control unit. To do so, press the corresponding actuation button of the operating device.

# 6.0 Maintenance

The maintenance includes all the work that serves for the upkeep of the functional SCU control unit. These operations include inspections, replacing consumables and cleaning.

## Maintenance plan

The SCU control unit (excluding rechargeable battery) is maintenance-free during its entire life (the life is specified in the annex, [↪ Technical data, page 23](#)). The connection cable control casing and operating unit must be checked for damage regularly.



### NOTE

Please note: damaged casing does not provide IP protection. Damaged cables could result in a short circuit.

The SCU with **rechargeable battery** must be connected to the mains or a source of DC voltage periodically for 12 hours in order to protect the battery from full discharging and therefore from destruction (this applies after 6 weeks for pre-assembled under-floor batteries with 2.7 Ah).

## Cleaning and disinfection

### CAUTION

Take care not to damage the SCU control unit from water jets. The SCU control unit is protected against spraying water according to IPX4, but not against water jets. Prevent the SCU control unit from being subjected to water jets.

Observe the following points when cleaning and disinfecting:

- Wash water including added chemicals must be pH-neutral.
- Acidic or alkaline wash water can destroy metallic and synthetic parts.
- Handwash disinfection exclusively with isopropyl alcohol



### NOTE

Please note: Any cleaners other than those mentioned will damage the SCU control unit.

## 6.1 Malfunctions

Malfunctions to the SCU control unit may only be resolved by the manufacturer. For this purpose, the SCU control unit must be shut down and sent to the Ewellix ([↪ section Transport, page 14](#)).

In the following sections, you will find hints on how you can recognize, remedy or handle malfunctions.



### NOTE

Please note: In any case, immediately inform customer service ([↪ Manufacturer Address, page 5](#)) if the fault cannot be rectified on the basis of the following instructions.

### 6.1.1 Fault rectification

#### 1 – Actuator does not move any more.

##### Hypothesis 1-A

**No supply voltage, or wrong supply voltage, or missing plug contact or supply indicator lamp does not glow.**

1. Check the operating voltage specification on the type plate and check whether the mains voltage of the socket corresponds to this value.
2. Check the mains plug of the SCU control unit and insert it if required into a mains socket.
3. Check the supply voltage and if required, change the fuse.
4. Check the HD15-plug of the operating device and if required, insert it into the SCU control unit ([↪ Process Connect the actuator unit\(s\), page 15](#)).
5. Check the DIN8 plug of the actuator and if required, insert it into the SCU control unit ([↪ Process Connect the actuator unit\(s\), page 15](#)).

Are the supply voltage and the plug contacts intact?

Yes: **4. Normal Operation, page 12**

No: **Hypothesis 1-B**

**Hypothesis 1-B****The actuator was not automatically detected**

1. The SCU has not detected all connected actuators

Was the actuator added or removed?

Yes: Initialize the system (**Process: Initialize system manually**)

No: **Hypothesis 1-C**

**Hypothesis 1-C****Control unit functions are blocked**

1. Unlock the function with an operating unit with an unlocking key.

Was the control unit function blocked?

Yes: **4. Normal Operation, page 12**

No: **Hypothesis 1-D2** Insert the mains plug into the mains socket.

**Hypothesis 1-D****SCU control unit is overheated or the supply indicator lamp does not glow.**

1. Pull the power plug of the SCU control unit out of the power socket and wait for about 30 minutes.
2. Insert the mains plug into the mains socket.

Was the SCU control unit overheated?

Yes: Report to the customer service (↳ **Manufacturer Address, page 5**)

No: **Hypothesis 1-E**

**Hypothesis 1-E****Actuator faulty.**

1. Troubleshoot the actuator (refer to relevant operation manual).

Is the actuator defective?

Yes: Replace the actuator and report to the customer service (↳ **Manufacturer Address, page 5**) and carry out Diagnose 1 A

No: **Hypothesis 1-F**

**Hypothesis 1-F****Life exceeded.**

1. Check whether the SCU control unit is older than 10 years or has gone through more than 100 000 activations.

Has the life been exceeded?

Yes: **Manufacturer Address, page 5**

No: **Hypothesis 1-G**

**Hypothesis 1-G****The actuator cannot be made to move again by any of the aforementioned measures.**

1. Contact the manufacturer immediately (↳ **Manufacturer Address, page 5**).

Drives must be exchanged.

**Diagnosis 1-A****Process: Initialize system manually**

Responsibility: Operator

Requirements: Drive position does not match control unit's counter (e.g. after changing a drive)

1. Press the up and down buttons on function 1 at the same time for 5 seconds.  
An intermittent beep sounds for confirmation.
2. **Carry out process Initialize system, page 17.**
3. When using the memory positions after initialization check whether the saved positions still match the drive's stroke height.
4. **Carry out process Carry out function check, page 17.**

**2 – Control unit works but it is not possible to operate it without connecting to the mains.****Hypothesis 2-A****SCU control unit is not equipped for rechargeable battery operation.**

1. Remove the safety protective cover.
2. Check whether the connection socket 13 is in place (↳ **position 12 Fig. 3-1, page 9**).

Is the control unit equipped for rechargeable battery operation?

Yes: Hypothesis 2-B

No: Operation when not connected to the mains is not possible for this control unit (↳ **Manufacturer Address, page 5**)

**Hypothesis 2-B****Rechargeable battery is not inserted correctly.**

1. Check whether the cable of the rechargeable battery is correctly inserted into the socket 13 connection.
2. \* If unsure: Remove the sealing ring to reduce the insertion effort. After the attempt re-assemble the sealing ring.

Is the rechargeable battery correctly inserted?

Yes **Hypothesis 2-C**

No Insert plug correctly and resume normal operation

**Hypothesis 2-C****Rechargeable battery is empty.**

1. Connect the control unit to the mains voltage (operating LED lights up).
2. Operating unit with LED indicator flashes green, the rechargeable battery is being charged: Leave the control unit plugged in for at least 12 hours until the LED lights up green permanently.

Was the battery empty?

Yes **4. Normal Operation, page 12**

No **Hypothesis 2-D**

**Hypothesis 2-D****Rechargeable battery is defective.**

1. Check the life span of the rechargeable battery.

Has the life span of the battery been exceeded?

Yes Buy a new battery (↳ **Manufacturer Address, page 5**)

No Contact customer services (↳ **Manufacturer Address, page 5**).

**3 – Drive only moves slowly and the SCU control unit beeps when the drive moves.****Hypothesis 3-A****Drive is not initialized.**

1. Carry out the process Initialize system, **page 16**

Does the drive move normally again and the SCU control unit no longer beeps?

Yes **4. Normal Operation, page 12**

No Contact customer services (↳ **Manufacturer Address, page 5**).

**4 – SCU control unit carries out the wrong function or no function at all.****Hypothesis 4-A Parameter set of the SCU control unit is not correct for the actuator unit.**

1. Check the type plate of the SCU control unit and the parameter set SCP.
2. Check the type plate of the actuator unit.
3. Contact the manufacturer (↳ **Manufacturer Address, page 5**).

## 6.2 Repair

Repairs may only be carried out by the manufacturer. In any case, contact customer service. (↳ **Manufacturer Address, page 5**).

# 7.0 Removing from service, dismantling and disposal

This chapter is intended for technicians and those doing the further processing. It contains all the information that is required for the shutdown, dismantling and disposal of the SCU control unit.

## 7.1 Shutting down

The SCU control unit must be shut down in the following sequence.

1. AC design: Render the SCU control unit voltage-free (isolate it) by pulling the plug of the control unit from the socket.
2. DC design: Remove the DC feed cable from the source of DC voltage.
3. Remove the safety protective cover. Use a coin or large screwdriver to turn the locking button to the open position.
4. Pull out the plug for the connected components from the SCU control unit.

You can then dismantle or re-install the SCU control unit (↳ **Installation, page 14**).

## 7.2 Dismantling

Before you start dismantling, shut down the SCU control unit (↳ **7.1 Shutting down**).

The SCU control unit should be dismantled in the following sequence:

1. Loosen and remove the fastening screws.

You can then prepare the SCU control unit for the transport (↳ **Transport, page 14**), or store or dispose of it as described in the sections that follow.

## 7.3 Storage

For disposal, pack the SCU control unit in its original packaging. Observe the following values when selecting a storage location:

- Ambient temperature: +5 °C to +40 °C
- Atmospheric humidity: 5 % to 85 %



### NOTE

Important: Rechargeable batteries can discharge even when stored and can be destroyed if discharged completely. Please ensure that you connect the battery to the mains occasionally. When stored the underground battery with 2.7 Ah must be connected to the mains for 12 hours every four months.

### CAUTION

After connecting the rechargeable batteries with the control unit, the control unit must be connected to the main power supply after 6 weeks. Otherwise the batteries can be destroyed.

## 7.4 Disposal

The SCU control unit must be disposed of in a technically proper manner and in accordance with the local specifications.

Please refer in particular to the disposal regulations for the rechargeable batteries.

Please find dismantling instructions and shipping requirements in the relevant sections.

# 8.0 Appendix

## Technical Data Sheet

PUB IL-06008-EN-October 2019 Control units catalogue

For further technical information please contact Ewellix.

# SCU

## Control unit

### Benefits

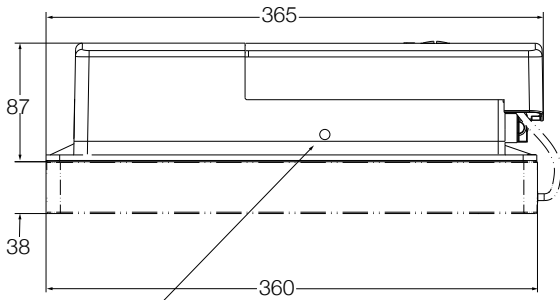
- Compact 6-channel actuator control unit
- Single fault safety
- Overload and over-temperature protection
- Approved for medical applications
- Easy to clean
- Low standby current
- Remote control RS232



### Technical data

	Unit	SCU 1	SCU 5	SCU 9
Motor ports (DIN8)	#	6	3 or 6	3 or 6
Operating device ports (HD15)	#	3	3	3
Battery ports (DSub9)	#	1	1	1
Limit switch ports (HD15)	#	4	4	4
Single fault safety	yes/no	yes	yes	yes
Encoder processing	yes/no	yes	yes	yes
Input voltage	V	24 DC	120 AC	230 AC
Frequency	Hz	N/A	60	50
Input current (max)	A	30	6,5	3,3
Standby power	W	0,8	4,3	4,3
Output voltage	V DC	24	24	24
Output current (max)	A	30	18	18
Duty cycle: intermittent	min.	1 min./9 min.	1 min./9 min.	1 min./9 min.
Duty cycle: short time	min.	2	2	2
Ambient temperature	°C	+5 to +40	+5 to +40	+5 to +40
Humidity	%	5 to 85	5 to 85	5 to 85
Type of protection	IP	×4	×4	×4
Approvals	EN/UL	EN 60601-1 UL 60601-1	EN 60601-1 UL 60601-1	EN 60601-1 UL 60601-1
Weight without battery	kg	1,2	3,8	3,8
Weight with battery	kg	4,2	6,8	6,8

Dimensional drawing

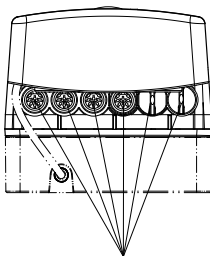


Operating voltage display (LED)

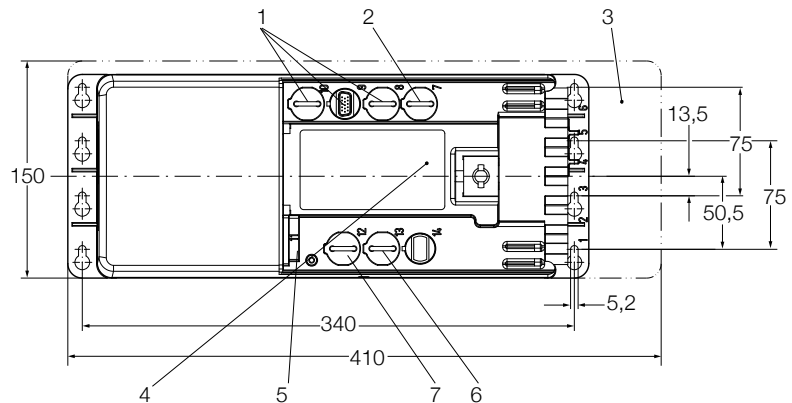
	Linear actuators						Pillars				Operating switches		
	Magdrive MD22, MD23	RU20, RU21, RU22	RU23, RU24, RU25	MAX 10, MAX 30	ECO4F, ECO5F, ECO8F, ECO9F	CAJA35C	THG 10	TLG 10	TLT 10	TFG 10	EHA3	STJ	STE
SCU 1	•	•	•	•	•	•	•	•	•	•	•	•	•
SCU 5	•	•	•	•	•	•	•	•	•	•	•	•	•
SCU 9	•	•	•	•	•	•	•	•	•	•	•	•	•

Hand switch     
 Foot switch     
 Desk switch

Connecting diagrams



Up to 6 connections with DIN8 plug



1. Three connections for HD15 operating devices
2. HD15 limit switch connection
3. Additional space for mounting
4. Data plate software
5. Mains connection
6. D-Sub 9 battery connection (optional)
7. Communication interface (optional)



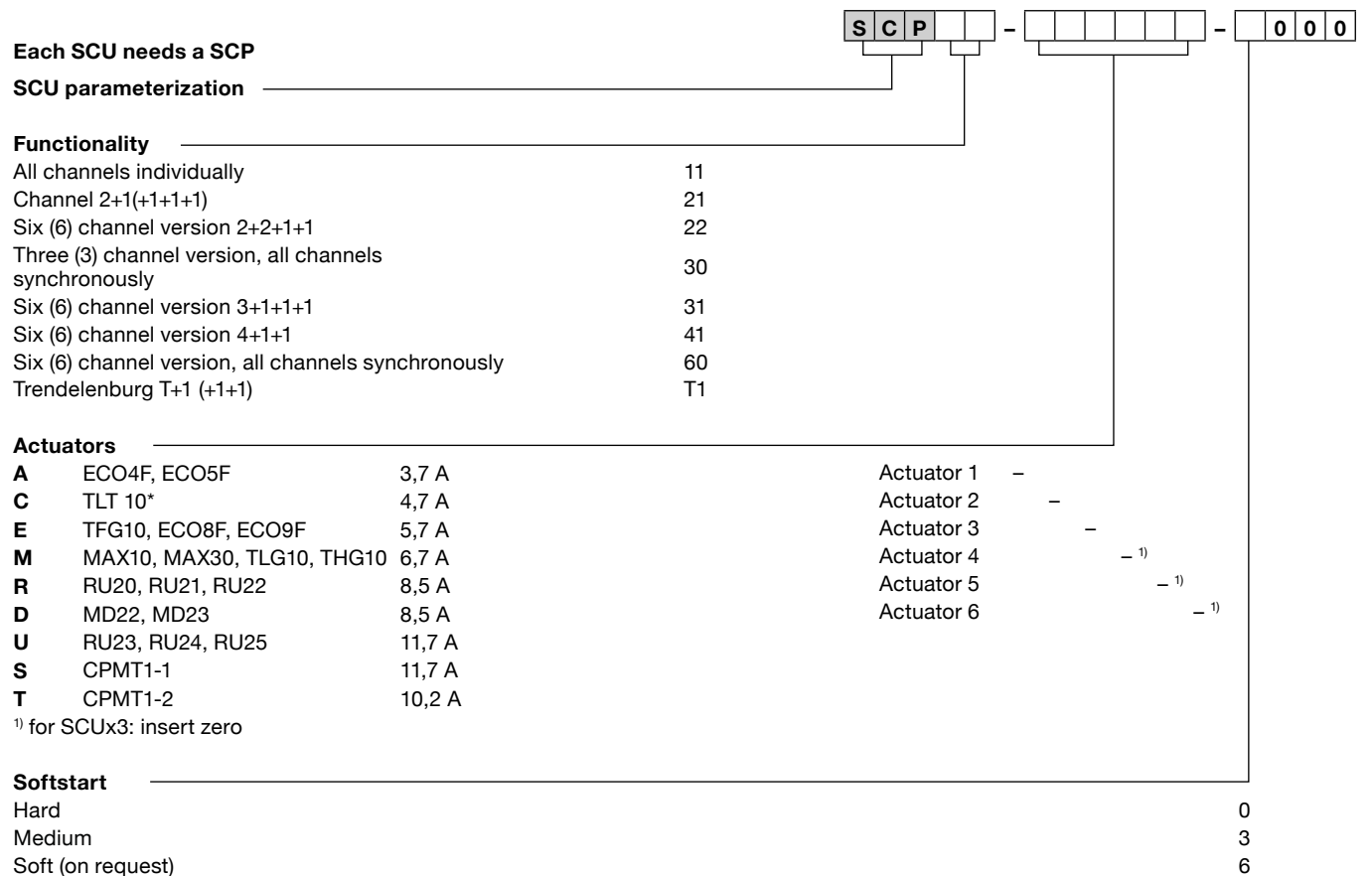
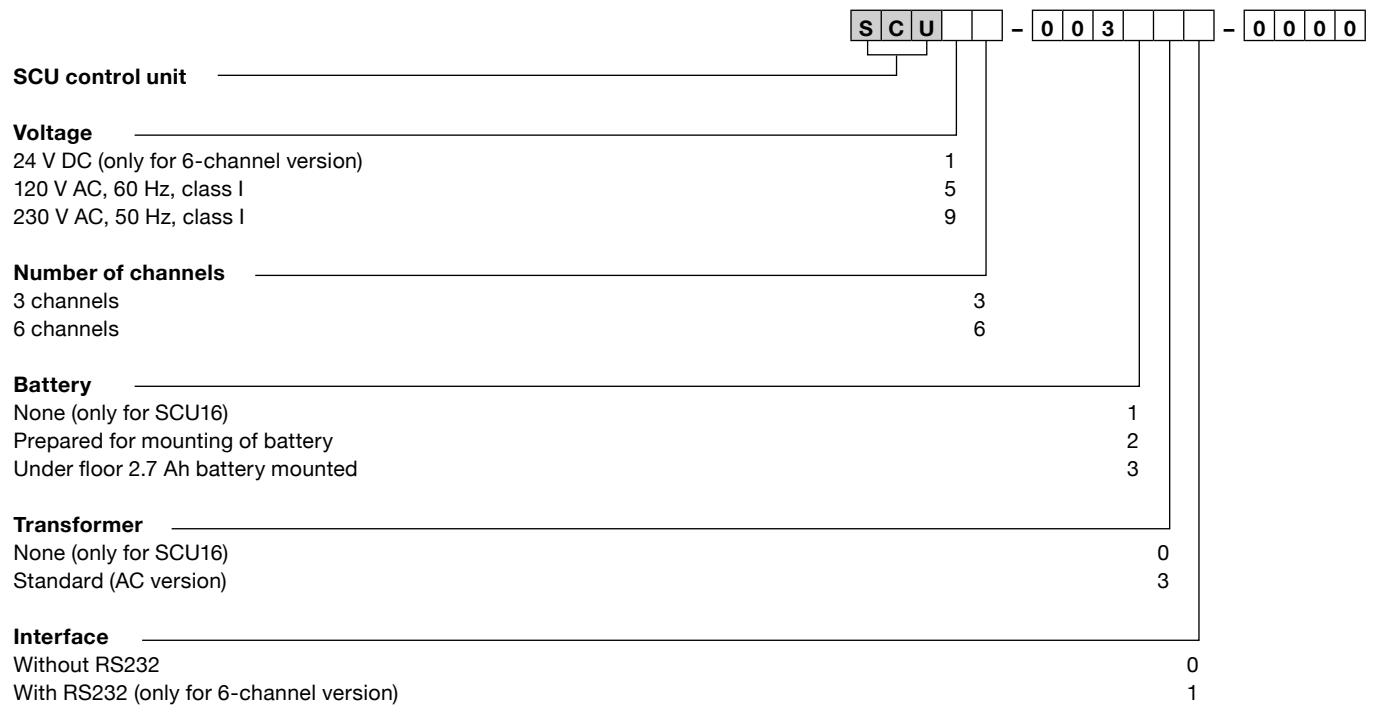
## Pinning of HD15 limit switch connection on request (needs a customized SCP)

Function	Pin	Wire color (ZKA-160627-2500)	Connecting diagram
Switch 1	2	brown/green	
Switch 2	4	red/blue	
Switch 3	6	violet	
Switch 4	8	red	
24 V DC (com)	1, 3, 5, 7	white/yellow, white/green, grey/pink, black	
Optional external power supply for binary outputs			
Binary output 1 (22-40 V DC/1 A)	9	blue	
Binary output 2 (22-40 V DC/1 A)	10	pink	
GND for binary outputs	11	grey	
20-24 V DC, max. 50 mA	12	yellow	
5 V DC pulsed	13	green	
GND	14	brown	
GND	15	white	
GND			

## Accessories

	Plug	Designation	Order number
Mains cable, 3 pole	Schuko	ZKA-160637-3500	0118821
Mains cable, 3 pole	SEV	ZKA-160638-3500	0118822
Mains cable, 3 pole	UL	ZKA-160639-3500	0105588
Mains cable, 3 pole	UK	ZKA-160609-3500	0105631
Mains cable, 3 pole	UL, hospital grade	ZKA-160640-3500	0118823
Battery pack 2,7 Ah		ZBA-160208-0400	0118806
Rack for 4,5 Ah battery		ZBA-160207-1000	0126155
Detachable battery 4,5 Ah		ZBA-160209	0126154

# Ordering key



The SCU solution offers many more possibilities than those given in the type keys. Please feel free to ask for more functions like “virtual limit switches”, “external limit switches” and so on.

<sup>1)</sup> TLT is a 2-motor actuator. If simultaneous run is needed, VCP21-CC... is recommended



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